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CNAS L5772

EN 60601-1: 2006
Medical electrical equipment
Part 1: General requirements for basic safety and essential performance

Report Reference No.: PTC20031202601S-LD01

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Soap Hu



Tested by
(name + signature): Soap Hu

Approved by
(name + signature): Chris Du

Chris Du

Testing Laboratory: Precise Testing & Certification (Guangdong) Co., Ltd.

Address: Building 1, No. 6, Tongxin Road, Dongcheng Street, Dongguan, Guangdong, China.

Applicant's name: Hunan Honggao Electronic Technology Co., Ltd

Address: Block 5, Comprehensive Industrial Park, Tenghui Pioneer Park, Nanxian Economic Development Zone, Yiyang, Hunan Province

Test specification:

Standard: EN 60601-1: 2006 + A11:2011 + A1:2013 + A12:2014

Test procedure: IEC Report

Non-standard test method: N/A

Test Report Form No.: IEC60601_1P

Test Report Form(s) Originator: UL(US)

Master TRF: 2019-10-11

Test item description: Infrared Thermometer

Trade Mark: N/A

Manufacturer: Same as Applicant

Address: Same as Applicant

Model/Type reference: HG01, HG02, HG03, HG04, HG05, HG06, HGB01, HGB02, HGB03, HGB04, HGB05, HGB06, F101, F102, F103

Ratings: Battery: DC 3.0V



Report No. PTC20031202601S-LD01

List of Attachments (including a total number of pages in each attachment):

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Summary of testing:

Tests performed (name of test and test clause):

The sample tested complies with the requirements of EN 60601-1: 2006 + A11:2011 + A1:2013 + A12:2014.

Testing location:

Precise Testing & Certification (Guangdong) Co., Ltd.

Building 1, No. 6, Tongxin Road, Dongcheng Street, Dongguan, Guangdong, China.

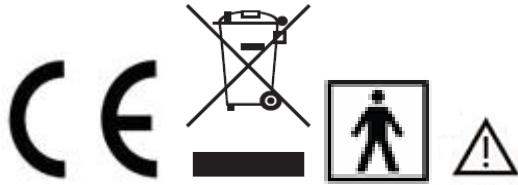
Summary of compliance with National Differences:

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Copy of marking plate**Infrared Thermometer**

Model : HG01

Battery DC 3.0V



Hunan Honggao Electronic Technology Co., Ltd
Made in China

The above markings are the minimum requirements required by the safety standard. For the final production samples, the additional markings which do not give rise to misunderstanding may be added.



GENERAL INFORMATION	
Test item particulars (see also Clause 6):	
Classification of installation and use	Transportable
Device type (component/sub-assembly/ equipment/ system)	ME equipment
Intended use (Including type of patient, application location)	Used for human body temperature measurement
Mode of operation	Continuous
Supply connection	Internally powered
Accessories and detachable parts included	None
Other options include	None
Possible test case verdicts:	
- test case does not apply to the test object	N/A (N)
- test object does meet the requirement	Pass (P)
- test object was not evaluated for the requirement	N/E
- test object does not meet the requirement	Fail (F)
bbreviations used in the report:	
- normal condition	N.C.
- means of Operator protection	MOOP
- single fault condition	S.F.C.
- means of Patient protection	MOPP
Testing	
Date of receipt of test item(s)	March 03, 2020
Dates tests performed	March 03, 2020 to March 17, 2020
General remarks:	
"(See Attachment #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. The tested sample(s) and the sample information provided by the client. The tests results presented in this report relate only to the object tested. This report shall not be reproduced except in full without the written approval of the testing laboratory. List of test equipment must be kept on file and available for review. Additional test data and/or information provided in the attachments to this report.	
Throughout this report a ☐ comma / ☐ point is used as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC60601-1:2012	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☐ Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) :	Same as Manufacturer

General product information:

1. The device is powered by two DC 3.0V non-rechargeable batteries.
2. All models are just named and look different.
3. All tests were conducted on model HG01.

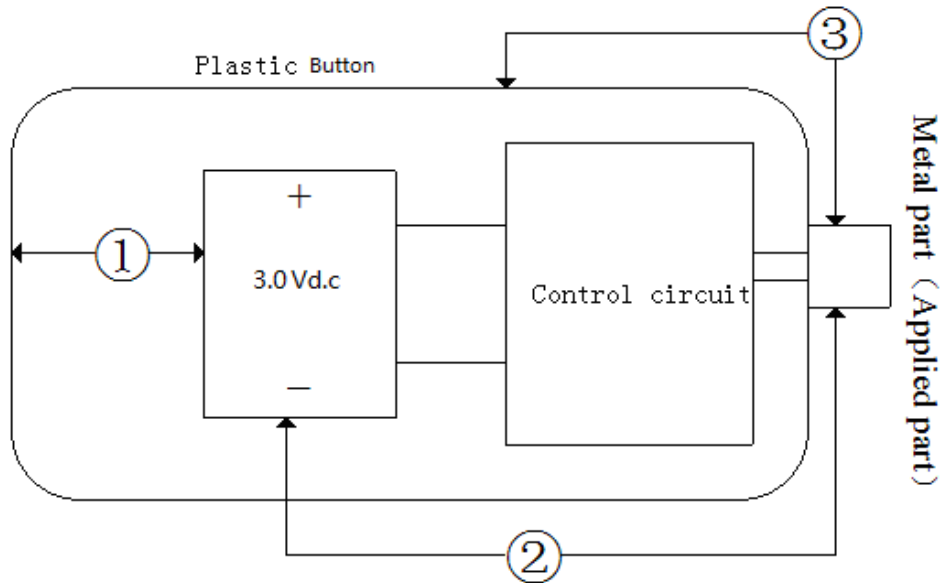
INSULATION DIAGRAM


TABLE: To insulation diagram									N/A
Pollution degree									II
Overvoltage category.....									II
Altitude.....									≤2000m
Additional details on parts considered as applied parts									☐ None ☒ Areas <u>Plastic Enclosure</u> (See Clause 4.6 for details)
Area	Number and type of Means of Protection: MOOP, MOPP	CTI (IIIb, unless is known)	Working voltage Vrms Vpk		Required creepage (mm)	Required clearance (mm)	Measured creepage (mm)	Measured clearance (mm)	Remarks
--	--	--	--	--	--	--	--	--	--
Supplementary information: --. ¹⁾ The actual value is greater than 3.5mm.									



INSULATION DIAGRAM CONVENTIONS and GUIDANCE:

A measured value must be provided in the value columns for the device under evaluation. The symbol > (greater than sign) must not be used. Switch-mode power supplies must be re-evaluated in the device under evaluation therefore N/A must not be used with a generic statement that the component is certified.

Insulation diagram is a graphical representation of equipment insulation barriers, protective impedance and protective earthing. If feasible, use the following conventions to generate the diagram:

- All isolation barriers are identified by letters between separate parts of diagram, for example separate transformer windings, optocouplers, wire insulation, creepage and clearance distances.
- Parts connected to earth with large dots are protectively earthed. Other connections to earth are functional
- Applied parts are extended beyond the equipment enclosure and terminated with an arrow.
- Parts accessible to the operator only are extended outside of the enclosure, but are not terminated with an arrow.



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
4	GENERAL REQUIREMENTS		P
4.1	Requirements of this standard applied in NORMAL USE and reasonably foreseeable misuse		P
4.2	Risk management process for ME equipment or me systems		P
4.2.2	General requirement for RISK MANAGEMENT - PROCESS complies with ISO14971 (2007).....:	See Appended RM Results Table 4.2.2.	P
4.2.3	Evaluating RISK		P
4.2.3.1	a) Compliance with the standard reduces residual risk to an acceptable level		P
	b) Manufacturer has defined risk acceptability criteria in the RISK MANAGEMENT PLAN.....:	RISK MANAGEMENT PLAN Document: ENG-01-011	P
	c) When no specific technical requirements provided manufacturer has determined HAZARDS or HAZARDOUS SITUATIONS exists.		P
	- HAZARDS or HAZARDOUS SITUATIONS have been evaluated using the RISK MANAGEMENT PROCESS.		P
4.2.3.2	MANUFACTURER has addressed HAZARDS or HAZARDOUS SITUATIONS not specifically addressed in the IEC 60601-1 series.		P
4.3	Performance of clinical functions necessary to achieve INTENDED USE or that could affect the safety of the ME equipment or ME SYSTEM were identified during RISK ANALYSIS.		N
	- Performance limits were identified in both NORMAL CONDITION and SINGLE FAULT CONDITION.		N
	- Loss or degradation of performance beyond the limits specified by the MANUFACTURER were evaluated		N
	- Functions with unacceptable risks are identified as ESSENTIAL PERFORMANCE.....:		N
	- Risk control measures implemented		N
	- Methods used to verify the effectiveness of RISK CONTROL measures implemented		N
4.4	EXPECTED SERVICE LIFE stated in RISK MANAGEMENT FILE:	The lifetime is determined by sensor (10,000)	P
4.5	Alternative RISK CONTROL methods utilized:	No alternative methods utilized	N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	RESIDUAL RISK resulting from the alternative RISK CONTROL measures or tests is acceptable and comparable to RESIDUAL RISK resulting from application of this standard: (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	Alternative means based scientific data or clinical opinion or comparative studies		N
4.6	RISK MANAGEMENT PROCESS identifies parts that can come into contact with PATIENT but not defined as APPLIED PARTS, subjected to the requirements for APPLIED PARTS, except for Clause 7.2.10	See Appended Insulation Diagram Table	P
	MANUFACTURER assesses the risk of accessible parts coming into contact with the patient	RMF Reference to specific risks: refer to the RM File No.: ENG-01-011	P
	Assessment identified the applied part type requirements	Type BF	P
4.7	ME equipment remained SINGLE FAULT SAFE, or the RISK remained acceptable as determined by Clause 4.2	Refer to the Risk Management File	P
	MANUFACTURER RISK ANALYSIS was used to determine failures to be tested	RMF Reference to specific risks: refer to the RM File No.: ENG-01-011	P
	Failure of any one component at a time that could result in a HAZARDOUS SITUATION, including those in 13.1, simulated physically or theoretically	See appended Table 13.2 for simulated physical test	P
4.8	All components and wiring whose failure could result in a HAZARDOUS SITUATION used according to their applicable ratings, unless specified	All critical components and wiring are used within their specified ratings	P
	Components and wiring exception in the standard or by RISK MANAGEMENT PROCESS		N
	RISK MANAGEMENT PROCESS assesses components to identify components where the failure results in a HAZARDOUS SITUATION for components used outside their ratings		N
	Components determined to be acceptable where used as a means of protection	See Appended Table 8.10	P



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Reliability of components used as MEANS OF PROTECTION assessed for conditions of use in ME EQUIPMENT, and they complied with one of the following		P
	a) Applicable safety requirements of a relevant IEC or ISO standard		P
	b) Requirements of this standard applied in the absence of a relevant IEC or ISO standard		P
4.9	A COMPONENT WITH HIGH-INTEGRITY CHARACTERISTICS provided and selected appropriately.....:	No such component	N
	RISK MANAGEMENT FILE includes an assessment to determine if the failure of components results in unacceptable RISK.....: (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	No such component	N
	Components identified and required to be COMPONENTS WITH HIGH INTEGRITY CHARACTERISTIC:		N
4.10	Power supply		P
4.10.1	ME equipment is suitable for connection to indicated power source (select applicable).....:	Internally powered equipment	P
4.10.2	Maximum rated voltage for ME equipment intended to be connected to SUPPLY MAINS:	Not intended to connected to SUPPLY MAINS	N
	- 250 V for HAND-HELD ME equipment (V).....:		N
	– 250 V d.c. or single-phase a.c., or 500 V poly-phase a.c. for ME equipment and ME SYSTEMS with a RATED input ≤ 4 kVA (V).....:		N
	– 500 V for all other ME EQUIPMENT and ME SYSTEMS		N
4.11	Power input		N
	Steady-state measured input of ME equipment or ME SYSTEM at RATED voltage or voltage range and at operating settings indicated in instructions for use didn't exceed marked rating by more than 10%.....:	Internally powered equipment	N
5	GENERAL REQUIREMENTS FOR TESTING ME equipment		P
5.1	Test not performed when analysis indicated condition being tested was adequately evaluated by other tests or methods.....:	No such other tests or methods	N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	RISK MANAGEMENT FILE identifies combinations of simultaneous independent faults that could result in a HAZARDOUS SITUATION. (ISO 14971 Cl. 4.2-4.4)		N
5.3	Tests conducted within the environmental conditions specified in technical description		P
	Temperature (°C), Relative Humidity (%)	Temperature: 16-35 °C, Relative Humidity: 15-85 %	P
	Atmospheric Pressure (kPa)	700 hPa - 1060 hPa	P
5.5	a) Supply voltage during tests was the least favourable of the voltages specified in 4.10.2 or voltages marked on ME equipment (V)	Rating: 3.0Vd.c. Test consider: 3.0Vd.c.	P
	b) ME equipment marked with a RATED frequency range tested at the least favourable frequency within the range (Hz)		N
	c) ME equipment with more than one RATED voltage, both a.c./ d.c. or both external power and INTERNAL ELECTRICAL POWER SOURCE tested in conditions (see 5.4) related to the least favourable voltage, nature of supply, and type of current	Only one rated voltage	N
	d) ME equipment intended for only d.c. supply connection tested with d.c. and influence of polarity considered		N
	e) ME equipment tested with alternative ACCESSORIES and components specified in ACCOMPANYING DOCUMENTS to result in the least favourable conditions		N
	f) ME equipment connected to a separate power supply as specified in instructions for use		N
5.7	ME equipment or parts thereof affected by climatic conditions were set up completely, or partially, with covers detached and subjected to a humidity preconditioning prior to tests of Clauses 8.7.4 and 8.8.3	Humidity preconditioning	P
	ME equipment heated to a temperature between T and T + 4 °C for at least 4 h and placed in a humidity chamber and ambient within 2 °C of T in range of +20 °C to +32 °C for indicated time	25 °C, 93%, 48h (IP20)	P
5.9	Determination of APPLIED PARTS and ACCESSIBLE PARTS		P
5.9.1	APPLIED PARTS identified by inspection and reference to ACCOMPANYING DOCUMENTS	By inspection	P



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
5.9.2	ACCESSIBLE PARTS		P
5.9.2.1	Accessibility, when necessary, determined using standard test finger of Fig 6 applied in a bent or straight position		N/A
5.9.2.2	Test hook of Fig. 7 inserted in all openings of ME equipment and pulled with a force of 20 N for 10 s	No such opening	N
5.9.2.3	Conductive parts of actuating mechanisms of electrical controls accessible after removal of handles, knobs, levers and the like regarded as ACCESSIBLE PARTS	No such part	N
	Conductive parts of actuating mechanisms not considered ACCESSIBLE PARTS when removal of handles, knobs, required use of a TOOL		N

6	CLASSIFICATION OF ME equipment AND ME SYSTEMS		P
6.2	CLASS I ME EQUIPMENT, externally powered		N
	CLASS II ME EQUIPMENT, externally powered		N
	INTERNALLY POWERED ME EQUIPMENT	Internally powered ME equipment	P
	EQUIPMENT with means of connection to a SUPPLY MAINS complied with CLASS I or CLASS II ME EQUIPMENT requirements when so connected, and when not connected to SUPPLY MAINS with INTERNALLY POWERED ME EQUIPMENT requirements	Internally powered ME equipment only	N
	TYPE B APPLIED PART		N
	TYPE BF APPLIED PART		P
	TYPE CF APPLIED PART		N
	DEFIBRILLATION-PROOF APPLIED PARTS		N
6.3	ENCLOSURES classified according to degree of protection against ingress of water and particulate matter (IPN ₁ N ₂) as per IEC 60529	IP20	P
6.4	ME equipment or its parts intended to be sterilized classified according to method(s) of sterilization in instructions for use	No such part	N
6.5	ME equipment and ME SYSTEMS intended for use in an OXYGEN RICH ENVIRONMENT classified for such use and complied with 11.2.2	Not intended for use in an OXYGEN RICH ENVIRONMENT	N
6.6	CONTINUOUS or Non-CONTINUOUS OPERATION	Continuous	P



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
7	ME EQUIPMENT IDENTIFICATION, MARKING, AND DOCUMENTS		P
7.1.2	Legibility of Markings Test for Markings specified in Clause 7.2-7.6..... :	See Appended Table 7.1.2	P
7.1.3	Required markings can be removed only with a TOOL or by appreciable force, are durable and remain CLEARLY LEGIBLE during EXPECTED SERVICE LIFE of ME EQUIPMENT in NORMAL USE	See appended Tables 7.1.3	P
7.2	Marking on the outside of ME EQUIPMENT or ME EQUIPMENT parts		P
7.2.1	At least markings in 7.2.2, 7.2.5, 7.2.6, 7.2.10, and 7.2.13 were applied when size of EQUIPMENT, its part, an ACCESSORY, or ENCLOSURE did not permit application of all required markings	See attached copy of Marking Plate	P
	Remaining markings fully recorded in ACCOMPANYING DOCUMENTS..... :	Refer to user manual	P
	Markings applied to individual packaging when impractical to apply to ME EQUIPMENT		N
	Single use item marked	Not for single Use	N
7.2.2	ME EQUIPMENT marked with:		P
	– the name or trademark and contact information of the MANUFACTURER		P
	– a MODEL OR TYPE REFERENCE	See attached copy of Marking Plate	P
	– a serial number or lot or batch identifier; and		P
	– the date of manufacture or use by date		P
	Detachable components of the ME EQUIPMENT not marked; misidentification does not present an unacceptable risk, or	Without detachable components	N
	RISK MANAGEMENT FILE includes an assessment of the RISKS relating to misidentification of all detachable parts		N
	(ISO 14971 Cl. 4.2-4.4, 5, 6.4)		
	Detachable components of the ME EQUIPMENT are marked with the name or trademark of the MANUFACTURER, and		N
	– a MODEL OR TYPE REFERENCE		N
	Software forming part of a PEMS identified with a unique identifier..... :		N
7.2.3	Symbol 11 on Table D.1 used, optionally, advice to OPERATOR to consult ACCOMPANYING DOCUMENTS		P



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Safety sign 10 on Table D.2) used, advising OPERATOR that ACCOMPANYING DOCUMENTS must be consulted		N
7.2.4	ACCESSORIES marked with name or trademark and contact information of their MANUFACTURER, and	No accessories	N
	- with a MODEL or TYPE REFERENCE		N
	- a serial number or lot or batch identifier		N
	- the date of manufacture or use by date		N
	Markings applied to individual packaging when not practical to apply to ACCESSORIES		N
7.2.5	ME EQUIPMENT and ME SYSTEM intended to receive power from other equipment, provided with one of the following	No such case	N
	- the name or trademark of the manufacturer of the other electrical equipment and type reference marked adjacent to the relevant connection point; or		N
	- Table D.2, safety sign No. 10 adjacent to the relevant connection point and listing of the required details in the instructions for use; or		N
	- Special connector style used that is not commonly available on the market and listing of the required details in the instructions for use.		N
7.2.6	Connection to the Supply Mains		N
	Marking appearing on the outside of part containing SUPPLY MAINS connection and, adjacent to connection point	No connection to the SUPPLY MAINS	N
	For PERMANENTLY INSTALLED ME EQUIPMENT, NOMINAL supply voltage or range marked inside or outside of ME EQUIPMENT		N
	- RATED supply voltage(s) or RATED voltage range(s) with a hyphen (-) between minimum and maximum voltages (V, V-V)		N
	Multiple RATED supply voltages or multiple RATED supply voltage ranges are separated by (V/V)		N
	- Nature of supply and type of current		N
	Symbols 1-5, Table D.1 (used for same parameters		N
	- RATED supply frequency or RATED frequency range in hertz		N
	- Symbol 9 of Table D.1 used for CLASS II ME EQUIPMENT		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.7	RATED input in amps or volt-amps, (A, VA)	Internally powered ME equipment	N
	RATED input in amps or volt-amps, or in watts when power factor exceeds 0.9 (A, VA, W)		N
	RATED input for one or more RATED voltage ranges provided for upper and lower limits of the range or ranges when the range(s) is/are greater than $\pm 10\%$ of the mean value of specified range (A, VA, W)..... :		N
	Input at mean value of range marked when range limits do not differ by more than 10 % from mean value (A, VA, W)		N
	Marking includes long-time and most relevant momentary volt-ampere ratings when provided, each plainly identified and indicated in ACCOMPANYING DOCUMENTS (VA)..... :		N
	Marked input of ME EQUIPMENT provided with means for connection of supply conductors of other electrical equipment includes RATED and marked output of such means (A, VA, W)		N
7.2.8	Output connectors		N
7.2.8.2	Output connectors are marked, except for MULTIPLE SOCKET-OUTLETS or connectors intended for specified ACCESSORIES or equipment	Without output connectors	N
	Rated Voltage (V), Rated Current (A)..... :		N
	Rated Power (W), Output Frequency (Hz)		N
7.2.9	ME equipment or its parts marked with the IP environmental Code per IEC 60529 according to classification in 6.3 (Table D.3, Code 2), marking optional for ME equipment or parts rated IPX0. :	IP20	P
7.2.10	Degrees of protection against electric shock as classified in 6.2 for all APPLIED PARTS marked with relevant symbols	See below	P
	TYPE B APPLIED PARTS with symbol 19 of Table D.1		N
	TYPE BF APPLIED PARTS with symbol 20 of Table D.1:		P
	TYPE CF APPLIED PARTS with symbol 21 of Table D.1:		N
	DEFIBRILLATION-PROOF APPLIED PARTS marked with symbols 25-27 of Table D.1		N
	Proper symbol marked adjacent to or on connector for APPLIED PART..... :		N
	Safety sign 2 of Table D.2 placed near relevant outlet	No such part	N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	An explanation indicating protection of ME EQUIPMENT against effects of discharge of a cardiac defibrillator depends on use of proper cables included in instructions for use..... :		N
7.2.11	ME equipment suitable for CONTINUOUS OPERATION	Continuous operation	P
	DUTY CYCLE for ME EQUIPMENT intended for non-CONTINUOUS OPERATION appropriately marked to provide maximum "on" and "off" time..... :		N
7.2.12	Type and full rating of a fuse marked adjacent to ACCESSIBLE fuse-holder	Without fuse	N
	Fuse type :		N
	Voltage (V) and Current (A) rating :		N
	Operating speed (s) and Breaking capacity :		N
7.2.13	Physiological effects – safety sign and warning statements :	No such pphysiological effects	N
	Nature of HAZARD and precautions for avoiding or minimizing the associated RISK described in instructions for use : (ISO 14971 Cl. 4.2-4.4, 5, 6.3)		N
7.2.14	High voltage terminal devices on the outside of ME equipment accessible without the use of a tool marked with symbol 24 of Table D.1	No such devices	N
7.2.15	Requirements for cooling provisions marked :	No such part	N
7.2.17	Packaging marked with special handling instructions for transport and/or storage..... :	No special handling instructions for transport and/or storage	N
	Permissible environmental conditions marked on outside of packaging :		N
	Packaging marked with a suitable safety sign indicating premature unpacking of ME EQUIPMENT could result in an unacceptable RISK :	No such risk	N
	RISK MANAGEMENT FILE includes the assessment to determine premature unpacking of ME EQUIPMENT or its parts could result in an unacceptable RISK. . : (ISO 14971 Cl. 4.2-4.4, 5, 6.3-6.4)	No such part	N
	Packaging of sterile ME EQUIPMENT or ACCESSORIES marked sterile and indicates the methods of sterilization		N
7.2.18	RATED maximum supply pressure from an external source marked on ME EQUIPMENT adjacent to each input connector, and :	No such pressure from an external source	N
	- the RATED flow rate also marked		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.19	Symbol 7 of Table D.1 marked on FUNCTIONAL EARTH TERMINAL	No such terminal	N
7.2.20	Removable protective means marked to indicate the necessity for replacement when the function is no longer needed	No such part	N
7.2.21	MOBILE ME EQUIPMENT marked with its mass including its SAFE WORKING LOAD in kilograms	Not MOBILE ME EQUIPMENT	N
7.3	Marking on the inside of ME EQUIPMENT or ME EQUIPMENT parts		P
7.3.1	Maximum power loading of heating elements or lamp-holders designed for use with heating lamps marked near or in the heater (W).....	No heating elements or lamp-holders	N
	A marking referring to ACCOMPANYING DOCUMENTS provided for heating elements or lamp-holders designed for heating lamps that can be changed only by SERVICE PERSONNEL using a TOOL		N
7.3.2	Symbol 24 of Table D.1, or safety sign No.3 of Table D.2 used to mark presence of HIGH VOLTAGE parts	No such HIGH VOLTAGE parts	N
7.3.3	Type of battery and mode of insertion marked	Indicated in the battery compartment	P
	An identifying marking provided referring to instructions in ACCOMPANYING DOCUMENTS for batteries intended to be changed only by SERVICE PERSONNEL using a TOOL	Can be changed by operator without using tools	N
	A warning provided indicating replacement of lithium batteries or fuel cells when incorrect replacement would result in an unacceptable RISK :	Without unacceptable RISK for replacement of battery.	N
	RISK MANAGEMENT FILE includes an assessment to determine the replacement of lithium batteries or fuel cells leads to an unacceptable RISK if replaced incorrectly..... (ISO 14971 Cl. 4.2-4.4, 5, 6.3)		N
	ACCOMPANYING DOCUMENTS contain a warning indicating the replacement of lithium batteries or fuel cells by inadequately trained personnel could result in a HAZARD		N
7.3.4	Fuses, replaceable THERMAL CUT-OUTS and OVER-CURRENT RELEASES, accessible by use of a TOOL Identified		N
	Voltage (V) and Current (A) rating		N
	Operating speed(s), size & breaking capacity		N
7.3.5	PROTECTIVE EARTH TERMINAL marked with symbol 6 of Table D.1	Internally powered ME equipment, not protective earthing	N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Markings on or adjacent to PROTECTIVE EARTH TERMINALS not applied to parts requiring removal to make the connection, and remained visible after connection made		N
7.3.6	Symbol 7 of Table D.1 (IEC 60417-5017, DB: 2002 -10) marked on FUNCTIONAL EARTH TERMINALS	No such terminal	N
7.3.7	Terminals for supply conductors marked adjacent to terminals		N
	Terminals for supply connections are not marked, the RISK MANAGEMENT FILE includes an assessment of the RISKS resulting from misconnections: (ISO 14971 Cl. 4.3)		N
	Terminal markings included in ACCOMPANYING DOCUMENTS when ME EQUIPMENT too small to accommodate markings		N
	Terminals exclusively for neutral supply conductor in PERMANENTLY INSTALLED ME EQUIPMENT marked with Code 1 of Table D.3		N
	Marking for connection to a 3-phase supply, complies with IEC 60445		N
	Markings on or adjacent to electrical connection points not applied to parts requiring removal to make connection, and remained visible after connection made		N
7.3.8	"For supply connections, use wiring materials suitable for at least X °C" or equivalent, marked at the point of supply connections		N
	Statement not applied to parts requiring removal to make the connection, and CLEARLY LEGIBLE after connections made		N
7.4	Marking of controls and instruments		P
7.4.1	The "on" & "off" positions of switch to control power to ME EQUIPMENT or its parts, including mains switch, marked with symbols 12 and 13 of Table D.1 or		N
	– indicated by an adjacent indicator light, or		N
	– indicated by other unambiguous means	By other unambiguous means	P
	The "on/off" positions of push button switch with bi-stable positions marked with symbol 14 of Table D.1, and		N
	– status indicated by adjacent indicator light		N
	– status indicated by other unambiguous means		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	The "on/off" positions of push button switch with momentary on position marked with symbol 15 of Table D.1 or		N
	– status indicated by adjacent indicator light		N
	– status indicated by other unambiguous means		N
7.4.2	Different positions of control devices/switches indicated by figures, letters, or other visual means		P
	RISK MANAGEMENT FILE identifies controls where a change in setting during NORMAL USE results in an unacceptable RISK..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2, 6.3)	No such risk	N
	Controls provided with an associated indicating device when change of setting of a control could result in an unacceptable RISK to PATIENT in NORMAL USE..... :		N
	– or an indication of direction in which magnitude of the function changes		N
	Control device or switch that brings the ME EQUIPMENT into the "stand-by" condition marked with symbol IEC 60417-5009		P
7.4.3	Numeric indications of parameters on ME EQUIPMENT expressed in SI units according to ISO 80000-1 except the base quantities listed in Table 1 expressed in the indicated units		N
	ISO 80000-1 applied for application of SI units, their multiples, and certain other units		N
	All Markings in Sub-clause 7.4 complied with tests and criteria of 7.1.2 and 7.1.3..... :		N
7.5	Safety signs		N
	Safety sign with established meaning used		N
	RISK MANAGEMENT PROCESS identifies markings used to convey a warning, prohibition or mandatory action that mitigate a RISK not obvious to the OPERATOR..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.3)		N
	Affirmative statement together with safety sign placed in instructions for use if insufficient space on ME EQUIPMENT		N
	Specified colours in ISO 3864-1 used for safety signs..... :		N
	Safety notices include appropriate precautions or instructions on how to reduce RISK(s)		N



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Clause	Requirement + Test	Result - Remark	Verdict
	Safety signs including any supplementary text or symbols described in instructions for use		N
	- and in a language acceptable to the intended OPERATOR		N
7.6	Symbols		P
7.6.1	Meanings of symbols used for marking described in instructions for use	See Appended Instruction for Use	P
7.6.3	Symbols used for controls and performance conform to the IEC or ISO publication where symbols are defined, as applicable		P
7.7	Colours of the insulation of conductors		N
7.7.1	PROTECTIVE EARTH CONDUCTOR identified by green and yellow insulation	Internally powered ME equipment	N
7.7.2	Insulation on conductors inside ME EQUIPMENT forming PROTECTIVE EARTH CONNECTIONS identified by green and yellow at least at terminations		N
7.7.3	Green and yellow insulation identify only following conductors:		N
	– PROTECTIVE EARTH CONDUCTORS		N
	– conductors specified in 7.7.2		N
	– POTENTIAL EQUALIZATION CONDUCTORS		N
	– FUNCTIONAL EARTH CONDUCTORS		N
7.7.4	Neutral conductors of POWER SUPPLY CORDS are “light blue”	Internally powered ME equipment	N
7.7.5	Colours of conductors in POWER SUPPLY CORDS in accordance with IEC 60227-1 or IEC 60245-1		N
7.8	Indicator lights and controls		N
7.8.1	Red indicator lights used only for Warning	No indicator light	N
	Yellow indicator lights used only for Caution		N
	Green indicator lights used only for Ready for use		N
	Other colours, if used: Meaning other than red, yellow, or green (colour, meaning)		N
7.8.2	Red used only for emergency control	No red button	N
7.9	ACCOMPANYING DOCUMENTS		P
7.9.1	ME equipment accompanied by documents containing at least instructions for use, and a technical description		P
	ACCOMPANYING DOCUMENTS identify ME EQUIPMENT by the following, as applicable:		P



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Clause	Requirement + Test	Result - Remark	Verdict
	– Name or trade-name of MANUFACTURER and contact information for the RESPONSIBLE ORGANIZATION can be referred to.....:	Check the first page of manual	P
	– MODEL OR TYPE REFERENCE	See the label	P
	When ACCOMPANYING DOCUMENTS provided electronically, USABILITY ENGINEERING PROCESS includes instructions as to what is required in hard copy or as markings on ME EQUIPMENT	Only in paper form	N
	ACCOMPANYING DOCUMENTS specify special skills, training, and knowledge required of OPERATOR or RESPONSIBLE ORGANIZATION and environmental restrictions on locations of use	Refer to the manual	P
	ACCOMPANYING DOCUMENTS written at a level consistent with education, training, and other needs of individuals for whom they are intended	Refer to the manual	P
7.9.2	Instructions for use include the required information		P
7.9.2.1	– use of ME EQUIPMENT as intended by the MANUFACTURER:	Refer to the manual	P
	– frequently used functions,		P
	– known contraindication(s) to use of ME EQUIPMENT		N
	- parts of the ME EQUIPMENT that are not serviced or maintained while in use with the patient		P
	– name or trademark and address of the MANUFACTURER		P
	– MODEL OR TYPE REFERENCE		P
	Instruction for use included the following when the PATIENT is an intended OPERATOR:		P
	– the PATIENT is an intended OPERATOR		P
	– warning against servicing and maintenance while the ME EQUIPMENT is in use		P
	- functions the PATIENT can safely use and, where applicable, which functions the PATIENT cannot safely use; and		N
	–maintenance the PATIENT can perform		P
	Classifications as in Clause 6, all markings per Clause 7.2, and explanation of safety signs and symbols marked on ME EQUIPMENT		P
	Instructions for use are in a language acceptable to the intended operator	English version is evaluated. Version in other languages shall be evaluated during relevant national approvals	P



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Clause	Requirement + Test	Result - Remark	Verdict
7.9.2.2	Instructions for use include all warning and safety notices		P
	Warning statement for CLASS I ME EQUIPMENT included	Internally powered ME equipment	N
	Warnings regarding significant RISKS of reciprocal interference posed by ME EQUIPMENT during specific investigations or treatments		N
	Information on potential electromagnetic or other interference and advice on how to avoid or minimize such interference	Refer to the manual	P
	Warning statement for ME EQUIPMENT supplied with an integral MULTIPLE SOCKET-OUTLET provided	No such part	N
	The RESPONSIBLE ORGANIZATION is referred to this standard for the requirements applicable to ME SYSTEMS		N
7.9.2.3	Statement on ME EQUIPMENT for connection to a separate power supply provided in instructions	No specific power supply	N
7.9.2.4	Warning statement for mains- operated ME EQUIPMENT with additional power source not automatically maintained in a fully usable condition indicating the necessity for periodic checking or replacement of power source	No such part	N
	RISK MANAGEMENT FILE assesses the RISK resulting from leakage of batteries : (ISO 14971 Cl. 4.2-4.4, 5, 6.3)	RMF Reference to specific risks: refer to the RM File No.: SCS-ENG-3-007	P
	Where the RISK is unacceptable, the IFU includes a warning to remove the battery if the ME EQUIPMENT is not likely to be used for some time..... :	Acceptable	N
	Specifications of replaceable INTERNAL ELECTRICAL POWER SOURCE when provided..... :	Marked on the battery compartment	P
	Warning indicating ME EQUIPMENT must be connected to an appropriate power source when loss of power source would result in an unacceptable RISK..... :	No such risk	N
7.9.2.5	Instructions for use include a description of ME EQUIPMENT, its functions, significant physical and performance characteristics together with the expected positions of OPERATOR, PATIENT, or other persons near ME EQUIPMENT in NORMAL USE	Refer to the manual	P
	Information provided on materials and ingredients PATIENT or OPERATOR is exposed to	No materials and ingredients can constitute an unacceptable RISK	N



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Clause	Requirement + Test	Result - Remark	Verdict
	Restrictions specified on other equipment or NETWORK/DATA COUPLINGS, other than those forming part of an ME SYSTEM, to which a SIGNAL INPUT/OUTPUT PART may be connected	No such part	N
	APPLIED PARTS specified		P
7.9.2.6	Information provided indicating where the installation instructions may be found or information on qualified personnel who can perform the installation	No need to install	N
7.9.2.7	Instructions provided indicating not to position ME EQUIPMENT to make it difficult to operate the disconnection device		N
7.9.2.8	Necessary information provided for OPERATOR to bring ME EQUIPMENT into operation		P
7.9.2.9	Information provided to operate ME EQUIPMENT		P
	Meanings of figures, symbols, warning statements, abbreviations and indicator lights described in instructions for use		P
7.9.2.10	A list of all system messages, error messages, and fault messages provided with an explanation of messages including important causes and possible action(s) to be taken to resolve the problem indicated by the message		P
7.9.2.11	Information provided for the OPERATOR to safely terminate operation of ME EQUIPMENT		P
7.9.2.12	Information provided on cleaning, disinfection, and sterilization methods, and applicable parameters that can be tolerated by ME EQUIPMENT parts or ACCESSORIES specified		P
	Components, ACCESSORIES or ME EQUIPMENT marked for single use, except when required by MANUFACTURER to be cleaned, disinfected, or sterilized prior to use	No single use part	N
7.9.2.13	Instructions provided on preventive inspection, calibration, maintenance and its frequency		P
	Information provided for safe performance of routine maintenance necessary to ensure continued safe use of ME EQUIPMENT		P
	Parts requiring preventive inspection and maintenance to be performed by SERVICE PERSONNEL identified including periods of application	No such part	N



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Clause	Requirement + Test	Result - Remark	Verdict
	Instructions provided to ensure adequate maintenance of ME EQUIPMENT containing rechargeable batteries to be maintained by anyone other than SERVICE PERSONNEL		N
7.9.2.14	A list of ACCESSORIES, detachable parts, and materials for use with ME EQUIPMENT provided	Without ACCESSORIES,	N
	Other equipment providing power to ME SYSTEM sufficiently described		N
7.9.2.15	Disposal of waste products, residues, etc., and of ME EQUIPMENT and ACCESSORIES at the end of their EXPECTED SERVICE LIFE are identified in the instruction for use..... :	The battery and electronic part must be disposed in accordance with related regulations.	P
7.9.2.16	Instructions for use include information specified in 7.9.3 or identify where it can be found (e.g. in a service manual)		P
7.9.2.17	Instruction for use for ME EQUIPMENT emitting radiation for medical purposes, indicate the nature, type, intensity and distribution of this radiation		N
7.9.2.18	The instructions for use for ME EQUIPMENT or ACCESSORIES supplied sterile indicate that they have been sterilized and the method of sterilization		N
	The instructions for use indicate the necessary instructions in the event of damage to the sterile packaging, and where appropriate, details of the appropriate methods of re-sterilization		N
7.9.2.19	The instructions for use contain a unique version identifier..... :		P
7.9.3	Technical description		P
7.9.3.1	All essential data provided for safe operation, transport, storage, and measures or conditions necessary for installing ME EQUIPMENT, and preparing it for use		P
	Technical description separable from instructions for use contains required information, as follows		N
	– all applicable classifications in Clause 6, warning and safety notices, and explanation of safety signs marked on ME EQUIPMENT		N
	– a brief description of the ME EQUIPMENT, how the ME EQUIPMENT functions and its significant physical and performance characteristics; and		N
	a unique version identifier..... :		N
	MANUFACTURER'S optional requirements for minimum qualifications of SERVICE PERSONNEL documented in technical description		N



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Clause	Requirement + Test	Result - Remark	Verdict
7.9.3.2	The technical description contains the following required information		N
	–type and full rating of fuses used in SUPPLY MAINS external to PERMANENTLY INSTALLED ME EQUIPMENT :	No such fuse	N
	– a statement for ME EQUIPMENT with a non-DETACHABLE POWER SUPPLY CORD if POWER SUPPLY CORD is replaceable by SERVICE PERSONNEL, and		N
	– instructions for correct replacement of interchangeable or detachable parts specified by MANUFACTURER as replaceable by SERVICE PERSONNEL, and	No such replaceable part used	N
	RISK MANAGEMENT FILE includes an assessment to determine if replacement of components results in any unacceptable RISKS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	No such part	N
	– warnings identifying nature of HAZARD when replacement of a component could result in an unacceptable RISK, and when replaceable by SERVICE PERSONNEL all information necessary to safely replace the component	No such component used. Not resulted in unacceptable risk.	N
7.9.3.3	Technical description indicates, MANUFACTURER will provide circuit diagrams, component part lists, descriptions, calibration instructions to assist to SERVICE PERSONNEL in parts repair		P
7.9.3.4	Means used to comply with requirements of 8.11.1 clearly identified in technical description	Not part of equipment	N

8	PROTECTION AGAINST ELECTRICAL HAZARDS FROM ME EQUIPMENT		P
8.1	Limits specified in Clause 8.4 not exceeded for ACCESSIBLE PARTS and APPLIED PARTS in NORMAL or SINGLE FAULT CONDITIONS		P
	RISK MANAGEMENT FILE identifies conductors and connectors where breaking free results in a HAZARDOUS SITUATION..... : (ISO 14971 Cl. 4.3)	Refer to the RM File No.: ENG-3-007	P
8.2	Requirements related to power sources		N
8.2.1	Connection to a separate power source		N
	When ME EQUIPMENT specified for connection to a separate power source other than SUPPLY MAINS, separate power source considered as part of ME EQUIPMENT or combination considered as an ME SYSTEM	Without connection to a separate power source	N
	Tests performed with ME EQUIPMENT connected to separate power supply when one specified		N



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Clause	Requirement + Test	Result - Remark	Verdict
	When a generic separate power supply specified, specification in ACCOMPANYING DOCUMENTS examined		N
8.2.2	Connection to an external d.c. power source		N
	No HAZARDOUS SITUATION as described in 13.1 developed when a connection with wrong polarity made for ME EQUIPMENT from an external d.c. source	No external d.c. source	N
	ME EQUIPMENT connected with correct polarity maintained BASIC SAFETY and ESSENTIAL PERFORMANCE		N
	Protective devices that can be reset by anyone without a TOOL returns to NORMAL CONDITION on reset		N
8.3	Classification of APPLIED PARTS		P
	a) APPLIED PART specified in ACCOMPANYING DOCUMENTS as suitable for DIRECT CARDIAC APPLICATION is TYPE CF	No such applied part	N
	b) An APPLIED PART provided with a PATIENT CONNECTION intended to deliver electrical energy or an electrophysiological signal to or from PATIENT is TYPE BF or CF APPLIED PART	No such part	N
	c) An APPLIED PART not covered by a) or b) is a TYPE B, BF, or CF	TYPE BF	P
8.4	Limitation of voltage, current or energy		P
8.4.2	ACCESSIBLE PARTS and APPLIED PARTS		P
	a) Currents from, to, or between PATIENT CONNECTIONS did not exceed limits for PATIENT LEAKAGE CURRENT & PATIENT AUXILIARY CURRENT . :	See appended Table 8.7	P
	b) LEAKAGE CURRENTS from, to, or between ACCESSIBLE PARTS did not exceed limits for TOUCH CURRENT	See appended Table 8.7	P
	c) Limits specified in b) not applied to parts when probability of a connection to a PATIENT, directly or through body of OPERATOR, is negligible in NORMAL USE, and the OPERATOR is appropriately instructed		N
	Voltage to earth or to other ACCESSIBLE PARTS did not exceed 42.4 V peak a.c. or 60 V d.c. for above parts in NORMAL or single fault condition (V a.c. or d.c.)		N
	Energy did not exceed 240 VA for longer than 60 s or stored energy available did not exceed 20 J at a potential of 2 V or more (VA or J)		N



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Clause	Requirement + Test	Result - Remark	Verdict
	d) Voltage and energy limits specified in c) above also applied to the following:		P
	– internal parts touchable by test pin in Fig 8 inserted through an opening in an ENCLOSURE; and	No such opening	N
	– internal parts touchable by a metal test rod with a diameter of 4 mm and a length 100 mm, inserted through any opening on top of ENCLOSURE or through any opening provided for adjustment of pre-set controls by RESPONSIBLE ORGANIZATION in NORMAL USE using a TOOL	No such part	N
	Test pin or the test rod inserted through relevant openings with minimal force of no more than 1 N		N
	Test rod inserted in every possible position through openings provided for adjustment of pre-set controls that can be adjusted in NORMAL USE, with a force of 10 N	No such opening	N
	Test repeated with a TOOL specified in instructions for use	No such tool	N
	Test rod freely and vertically suspended through openings on top of ENCLOSURE	No top opening	N
	e) Devices used to de-energize parts when an ACCESS COVER opened without a TOOL gives access to parts at voltages above levels permitted by this Clause comply with 8.11.1 for mains isolating switches and remain effective in SINGLE FAULT CONDITION	No such devices used	N
	A TOOL is required when it is possible to prevent the devices from operating		N
8.4.3	Worst case voltage between pins of plug and between either supply pin and ENCLOSURE did not exceed 60 V one sec after disconnecting the plug of ME EQUIPMENT or its parts (V)	Internally powered ME equipment	N
	When voltage exceeded 60 V, calculated or measured stored charge didn't exceed 45 μ C.....		N
8.4.4	Residual voltage of conductive parts of capacitive circuits, having become accessible after ME EQUIPMENT was de-energized after removal of ACCESS COVERS, didn't exceed 60V or calculated stored charge didn't exceed 45 μ C	No such part	N
	A device manually discharging capacitors used when automatic discharging was not possible and ACCESS COVERS could be removed only with aid of a TOOL		N
	Capacitor(s) and connected circuitry marked with symbol 24 of Table D.1, and manual discharging device specified in technical description.....		N



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Clause	Requirement + Test	Result - Remark	Verdict
8.5	Separation of parts		P
8.5.1	MEANS OF PROTECTION (MOP)		P
8.5.1.1	Two MEANS OF PROTECTION provided for ME EQUIPMENT to prevent APPLIED and other ACCESSIBLE PARTS from exceeding limits in 8.4	Refer to insulation diagram	P
	Varnishing, enamelling, oxidation, and similar protective finishes and coatings with sealing compounds re-plasticizing at temperatures expected during operation and sterilization disregarded as MEANS OF PROTECTION	Not use such device as MOP	N
	Components and wiring forming a MEANS OF PROTECTION comply with 8.10		P
8.5.1.2	MEANS OF PATIENT PROTECTION (MOPP)		P
	Solid insulation forming a MEANS OF PATIENT PROTECTION complied with dielectric strength test:	See appended Table 8.8.3	P
	CREEPAGE and CLEARANCES forming a MEANS OF PATIENT PROTECTION complied with Table 12	Refer to insulation diagram	P
	PROTECTIVE EARTH CONNECTIONS forming a MEANS OF PATIENT PROTECTION complied with Cl. 8.6		N
	Y1 or Y2 capacitor complying with standard IEC 60384-14 considered one MEANS OF PATIENT PROTECTION		N
	Single Y1 capacitor used for two MEANS OF PATIENT PROTECTION when the working voltage is less than 42,4 V peak a.c. or 60 V d.c.		N
	Two capacitors used in series, each RATED for total WORKING VOLTAGE across the pair and have the same NOMINAL capacitance		N
	Voltage _{Total Working} (V) and C _{Nominal} (μF)		—
8.5.1.3	MEANS OF OPERATOR PROTECTION (MOOP)		P
	Solid insulation forming a MEANS OF OPERATOR PROTECTION complied with:		N
	– dielectric strength test	See appended Table 8.8.3	N
	– requirements of IEC 60950-1 for INSULATION CO-ORDINATION		N
	CREEPAGE and CLEARANCES forming a MEANS OF OPERATOR PROTECTION complied with:		P
	– limits of Tables 13 to 16 (inclusive); or		P
	– requirements of IEC 60950-1 for INSULATION CO-ORDINATION		N
	PROTECTIVE EARTH CONNECTIONS forming a MEANS OF OPERATOR PROTECTION complied with Cl. 8.6		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– or with requirements and tests of IEC 60950-1 for protective earthing		N
	A Y2 (IEC 60384-14) capacitor is considered one MEANS OF OPERATOR PROTECTION	See appended Tables 8.8.3 and 8.10	N
	A Y1 (IEC 60384-14) capacitor is considered two MEANS OF OPERATOR PROTECTION	See appended Tables 8.8.3 and 8.10	N
	Two capacitors used in series each RATED for total WORKING VOLTAGE across the pair and have the same NOMINAL capacitance		N
	Voltage Total Working (V) and C Nominal (μF)		—
	Points and applied parts at which impedances of components, CREEPAGE, CLEARANCES, PROTECTIVE EARTH CONNECTIONS or insulation, prevent ACCESSIBLE PARTS from exceeding limits in 8.4 were examined whether a failure at any of these points is to be regarded as a NORMAL or SINGLE FAULT CONDITION	Not exceeding the limits	N
	A MEANS OF PROTECTION protecting APPLIED PARTS, or parts identified by 4.6 as parts subject to the same requirements, considered MEANS OF PATIENT PROTECTION	Refer to insulation diagram	P
	A MEANS OF PROTECTION protecting other parts considered MEANS OF OPERATOR PROTECTION		N
8.5.2	Separation of PATIENT CONNECTIONS		P
8.5.2.1	PATIENT CONNECTIONS of F-TYPE APPLIED PART separated from all other parts by equivalent to one MEANS OF PATIENT PROTECTION for a WORKING VOLTAGE equal to the MAX. MAINS VOLTAGE	For additional RM information, see appended Tables 8.7 and 8.8.3 See also Table 11.6.1	P
	Separation requirement not applied between multiple functions of a single F-TYPE APPLIED PART	No multiple functions applied part	N
	PATIENT CONNECTIONS treated as one APPLIED PART in the absence of electrical separation between PATIENT CONNECTIONS of same or another function		N
	MANUFACTURER has defined if multiple functions are to be considered as all within one APPLIED PART or as multiple APPLIED PARTS		N
	Classification as TYPE BF, CF, or DEFIBRILLATION-PROOF applied to one entire APPLIED PART		N
	LEAKAGE CURRENT tests conducted per 8.7.4.....	See appended Table 8.7	P
	Dielectric strength test conducted per 8.8.3	See appended Table 8.8.3	P
	CREEPAGE and CLEARANCES measured	Refer to Insulation Diagram	P



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Clause	Requirement + Test	Result - Remark	Verdict
	A protective device connected between PATIENT CONNECTIONS of an F-TYPE APPLIED PART and ENCLOSURE to protect against excessive voltages did not operate below 500 V r.m.s		N
8.5.2.2	PATIENT CONNECTIONS of a TYPE B APPLIED PART not PROTECTIVELY EARTHED are separated by one MEANS OF PATIENT PROTECTION from metal ACCESSIBLE PARTS not PROTECTIVELY EARTHED	No such applied part	N
	– except when metal ACCESSIBLE PART is physically close to APPLIED PART and can be regarded as a part of APPLIED PART; and		N
	– RISK that metal ACCESSIBLE PART will make contact with a source of voltage or LEAKAGE CURRENT above permitted limits is acceptably low	No such part	N
	LEAKAGE CURRENT tests conducted per 8.7.4.....	See appended Table 8.7	N
	Dielectric strength test conducted per 8.8.3	See appended Table 8.8.3	N
	Relevant CREEPAGE and CLEARANCES measured	Refer to Insulation Diagram	N
	RISK MANAGEMENT FILE includes an assessment of the RISK of metal ACCESSIBLE PARTS contacting a source of voltage or LEAKAGE CURRENT above the limits..... (ISO 14971 Cl. 4.2-4.4, 5)		N
8.5.2.3	A connector on a PATIENT lead or PATIENT cable located at the end of the lead or cable remote from PATIENT, with conductive part not separated from all PATIENT CONNECTIONS by one MEANS OF PATIENT PROTECTION for a WORKING VOLTAGE equal to MAXIMUM MAINS VOLTAGE		N
	- cannot be connected to earth or hazardous voltage while the PATIENT CONNECTIONS are in contact with PATIENT		N
	– conductive part of connector not separated from all PATIENT CONNECTIONS did not come into contact with a flat conductive plate of not less than 100 mm diameter		N
	– CLEARANCE between connector pins and a flat surface is at least 0.5 mm		N
	– conductive part pluggable into a mains socket protected from making contact with parts at MAINS VOLTAGE by insulation with a CREEPAGE DISTANCE of at least 1.0 mm, a 1500 V dielectric strength and complying with 8.8.4.1		N
	– required test finger did not make electrical contact with conductive part when applied against access openings with a force of 10 N,		N
	Test finger test (10 N)	See appended Table 5.9.2	N



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Clause	Requirement + Test	Result - Remark	Verdict
	Except when RISK MANAGEMENT PROCESS includes an assessment of RISKS resulting from contact with objects other than mains sockets or flat surfaces... : (ISO 14971 Cl. 4.2-4.4, 5)	See appended Table 5.9.2	N
8.5.4	WORKING VOLTAGE		P
	– Input supply voltage to ME EQUIPMENT was RATED voltage or voltage within RATED range resulting in highest measured value (V)..... :	Test performed at supply voltage 3.0Vd.c.	P
	– WORKING VOLTAGE for d.c. voltages with superimposed ripple was average value when peak-to-peak ripple less than 10% of average value or peak voltage when peak-to-peak ripple exceeding 10% of average value (V)..... :	Less than 10%	P
	– WORKING VOLTAGE for each MEANS OF PROTECTION forming DOUBLE INSULATION was voltage DOUBLE INSULATION, as a whole, subjected to (V)	See Insulation Diagram and Insulation Table	P
	– Intentional or accidental earthing of PATIENT regarded as a NORMAL CONDITION for WORKING VOLTAGE involving a PATIENT CONNECTION not connected to earth	Considered	P
	– WORKING VOLTAGE between PATIENT CONNECTIONS of an F-TYPE APPLIED PART and ENCLOSURE was highest voltage appearing across insulation in NORMAL USE including earthing of any part of APPLIED PART (V)	See Insulation Diagram and Insulation Table	P
	– WORKING VOLTAGE for DEFIBRILLATION-PROOF APPLIED PARTS determined disregarding possible presence of defibrillation voltages		N
	– WORKING VOLTAGE was equal to resonance voltage in case of motors provided with capacitors between the point where a winding and a capacitor are connected together and a terminal for external conductors (V)..... :		N
8.5.5	DEFIBRILLATION-PROOF APPLIED PARTS		N
8.5.5.1	Classification “DEFIBRILLATION-PROOF APPLIED PART” applied to one APPLIED PART in its entirety	No such applied part	N
	Isolation of PATIENT CONNECTIONS of a DEFIBRILLATION-PROOF APPLIED PART from other parts of ME EQUIPMENT accomplished as follows:		N
	a) No hazardous electrical energies appear during a discharge of cardiac defibrillator	See appended Table 8.5.5.1a	N



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Clause	Requirement + Test	Result - Remark	Verdict
	b) ME EQUIPMENT complied with relevant requirements of this standard, providing BASIC SAFETY and ESSENTIAL PERFORMANCE following exposure to defibrillation voltage, and recovery time stated in ACCOMPANYING DOCUMENTS	See appended Table 8.5.5.1b	N
8.5.5.2	Means provided to limit energy delivered to a 100 Ω load.....	See appended Table 8.5.5.2	N
8.6	Protective and functional earthing and potential equalization of ME EQUIPMENT		N
8.6.1	Requirements of 8.6.2 to 8.6.8 applied	Internally powered ME equipment, no protective earthing	N
	Parts complying with IEC 60950-1 for protective earthing and serving as MEANS OF OPERATOR PROTECTION but not PATIENT PROTECTION exempted from requirements of 8.6.2 to 8.6.8		N
8.6.2	PROTECTIVE EARTH TERMINAL is suitable for connection to an external protective earthing system by a PROTECTIVE EARTH CONDUCTOR in a POWER SUPPLY CORD and a suitable plug or by a FIXED PROTECTIVE EARTH CONDUCTOR		N
	Clamping means of PROTECTIVE EARTH TERMINAL of ME EQUIPMENT for FIXED supply conductors or POWER SUPPLY CORDS comply with 8.11.4.3, and cannot be loosened without TOOL		N
	Screws for internal PROTECTIVE EARTH CONNECTIONS completely covered or protected against accidental loosening from outside.....		N
	Earth pin of APPLIANCE INLET forming supply connection to ME EQUIPMENT regarded as PROTECTIVE EARTH TERMINAL		N
	PROTECTIVE EARTH TERMINAL not used for mechanical connection between different parts of ME EQUIPMENT or securing components not related to protective or functional earthing		N
8.6.3	PROTECTIVE EARTH CONNECTION not used for a moving part,		N
	except when MANUFACTURER demonstrated in RISK MANAGEMENT FILE connection will remain reliable during EXPECTED SERVICE LIFE		N
	(ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		
8.6.4	a) PROTECTIVE EARTH CONNECTIONS carried fault currents reliably and without excessive voltage drop	See appended Table 8.6.4	N



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Clause	Requirement + Test	Result - Remark	Verdict
	b) Allowable TOUCH CURRENT and PATIENT LEAKAGE CURRENT in SINGLE FAULT CONDITION were not exceeded, when impedance of PROTECTIVE EARTH CONNECTIONS exceeded values in 8.6.4 a) and Table 8.6.4, due to limited current capability of relevant circuits	See appended Table 8.6.4 & Clause 8.7	N
8.6.5	Surface coatings		N
	Poorly conducting surface coatings on conductive elements removed at the point of contact		N
	Coating not removed when requirements for impedance and current-carrying capacity met		N
8.6.6	Plugs and sockets		N
	PROTECTIVE EARTH CONNECTION where connection between SUPPLY MAINS and ME EQUIPMENT or between separate parts of ME EQUIPMENT made via a plug and socket was made before and interrupted after supply connections		N
	- applied also where interchangeable parts are PROTECTIVELY EARTHED		N
8.6.7	Terminal for connection of a POTENTIAL EQUALIZATION CONDUCTOR		N
	– Terminal is accessible to OPERATOR with ME EQUIPMENT in any position of NORMAL USE		N
	–accidental disconnection avoided in NORMAL USE		N
	– Terminal allows conductor to be detached without a TOOL		N
	– Terminal not used for a PROTECTIVE EARTH CONNECTION		N
	– Terminal marked with symbol 8 of Table D.1		N
	– Instructions for use contain information on function and use of POTENTIAL EQUALIZATION CONDUCTOR together with a reference to requirements of this standard		N
	POWER SUPPLY CORD does not incorporate a POTENTIAL EQUALIZATION CONDUCTOR		N
8.6.8	FUNCTIONAL EARTH TERMINAL not used to provide a PROTECTIVE EARTH CONNECTION		N
8.6.9	Class II ME EQUIPMENT		N
	Third conductor of POWER SUPPLY CORD connected to protective earth contact of MAINS PLUG provided with CLASS II ME EQUIPMENT with isolated internal screens used as functional earth connection to the screen's FUNCTIONAL EARTH TERMINAL, coloured green and yellow		N



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Clause	Requirement + Test	Result - Remark	Verdict
	ACCOMPANYING DOCUMENTS include a statement that the third conductor in the POWER SUPPLY CORD is only a functional earth.		N
	Two MEANS OF PROTECTION provided between insulation of internal screens and all internal wiring connected to them and ACCESSIBLE PARTS		N
8.7	LEAKAGE CURRENTS and PATIENT AUXILIARY CURRENTS		P
8.7.1	a) Electrical isolation providing protection against electric shock limits currents to values in 8.7.3 :	See appended Tables 8.7	P
	b) Specified values of EARTH LEAKAGE, TOUCH, PATIENT LEAKAGE, and PATIENT AUXILIARY CURRENTS applied in combination of conditions in appended Table 8.7 :	See appended Tables 8.7	P
8.7.2	Allowable values specified in 8.7.3 applied under SINGLE FAULT CONDITIONS of 8.1 b), except		P
	– where insulation used in conjunction with a PROTECTIVE EARTH CONNECTION, insulation short circuited only under conditions in 8.6.4 b)	No protective earth connection	N
	– the only SINGLE FAULT CONDITION for EARTH LEAKAGE CURRENT was interruption of one supply conductor at a time		N
	– LEAKAGE CURRENTS and PATIENT AUXILIARY CURRENT not measured in SINGLE FAULT CONDITION of short circuiting of one constituent part of DOUBLE INSULATION		P
	SINGLE FAULT CONDITIONS not applied at same time as special test conditions of MAXIMUM MAINS VOLTAGE on APPLIED PARTS and non-PROTECTIVELY EARTHED parts of ENCLOSURE		N
8.7.3	Allowable Values		P
	a) Allowable values in 8.7.3 b), c), and d) measured based on, and are relative to currents in Fig 12 a), or by a device measuring frequency contents of currents as in Fig 12 b)..... :	See appended Table 8.7	P
	b) Allowable values of PATIENT LEAKAGE and AUXILIARY CURRENTS are according to Tables 3 & 4, and values of a.c. are relative to currents having a frequency not less than 0.1Hz :	See appended Table 8.7	P
	c) TOUCH CURRENT did not exceed 100 μ A in NORMAL CONDITION and 500 μ A in SINGLE FAULT CONDITION (I_{TNC} , I_{TSFC})..... :	See appended Table 8.7	P
	d) EARTH LEAKAGE CURRENT did not exceed 5 mA in NORMAL CONDITION and 10 mA in SINGLE FAULT CONDITION (I_{ENC} , I_{ESFC})..... :	Internally powered ME equipment	N



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Clause	Requirement + Test	Result - Remark	Verdict
	Higher values of EARTH LEAKAGE CURRENT permitted for PERMANENTLY INSTALLED ME EQUIPMENT connected to a supply circuit supplying only this ME EQUIPMENT according to local regulations or IEC 60364-7-710.....:	See appended Table 8.7	N
	e) LEAKAGE CURRENTS, regardless of waveform and frequency, did not exceed 10 mA r.m.s. in NORMAL or in SINGLE FAULT CONDITION (measured with a non-frequency-weighted device.....:	Did not exceed 10 mA r.m.s.	P
	f) LEAKAGE CURRENTS flowing in a FUNCTIONAL EARTH CONDUCTOR in a non-PERMANENTLY INSTALLED ME EQUIPMENT are 5 mA in NORMAL CONDITION, 10 mA in SINGLE FAULT CONDITION.....:	See appended Table 8.7	N
8.7.4	LEAKAGE and PATIENT AUXILIARY CURRENTS measurements.....:	See appended Table 8.7	P
8.8	Insulation		P
8.8.1	Insulation relied on as MEANS OF PROTECTION, including REINFORCED INSULATION subjected to testing		P
	Insulation exempted from test (complies with clause 4.8)		P
	Insulation forming MEANS OF OPERATOR PROTECTION and complying with IEC 60950-1 for INSULATION CO-ORDINATION not tested as in 8.8	No such part	N
8.8.2	Distance through solid insulation or use of thin sheet material		N
	Solid insulation forming SUPPLEMENTARY or REINFORCED INSULATION for a PEAK WORKING VOLTAGE greater than 71 V provided with:		N
	a) 0.4 mm, min, distance through insulation, or		N
	b) does not form part of an ENCLOSURE and not subject to handling or abrasion during NORMAL USE, and comprised of:		N
	– at least two layers of material, each passed the appropriate dielectric strength test.....:	See appended Table 8.8.3	N
	– or three layers of material, for which all combinations of two layers together passed the appropriate dielectric strength test.....:	See appended Table 8.8.3	N
	Dielectric strength test for one or two layers was same as for one MEANS OF PROTECTION for SUPPLEMENTARY INSULATION		N
	Dielectric strength test for one or two layers was same as for two MEANS OF PROTECTION for REINFORCED INSULATION		N



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Clause	Requirement + Test	Result - Remark	Verdict
	BASIC, SUPPLEMENTARY, and REINFORCED INSULATION required between windings of wound components separated by interleaved insulation complying with a) or b), or both, except when		N
	c) Wire with solid insulation, other than solvent based enamel, complying with a)		N
	d) Wire with multi-layer extruded or spirally wrapped insulation complying with b) and complying with Annex L		N
	e) Finished wire with spirally wrapped or multi-layer extruded insulation, complying with Annex L		N
	– BASIC INSULATION: minimum two wrapped layers or one extruded layer		N
	– SUPPLEMENTARY INSULATION: minimum two layers, wrapped or extruded		N
	– REINFORCED INSULATION: minimum three layers, wrapped or extruded		N
	In d) and e), for spirally wrapped insulation with CREEPAGE DISTANCES between layers less than in Table 12 or 16 (Pollution Degree 1) depending on type of insulation, path between layers sealed as a cemented joint in 8.9.3.3 and test voltages of TYPE TESTS in L.3 equal 1.6 times of normal values		N
	Protection against mechanical stress provided where two insulated wires or one bare and one insulated wire are in contact inside wound component, crossing at an angle between 45° and 90° and subject to winding tension		N
	Finished component complied with routine dielectric strength tests of 8.8.3	See appended Table 8.8.3	N
	Tests of Annex L not repeated since material data sheets confirm compliance	See Table 8.10 and Material Information Attachment	N
8.8.3	Dielectric Strength		P
	Solid insulating materials with a safety function withstood dielectric strength test voltages	See appended Table 8.8.3	P
8.8.4	Insulation other than wire insulation		P
8.8.4.1	Resistance to heat retained by all insulation and insulating partition walls during EXPECTED SERVICE LIFE of ME EQUIPMENT		N
	ME EQUIPMENT and design documentation examined	Refer to the manual	N



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Clause	Requirement + Test	Result - Remark	Verdict
	RISK MANAGEMENT FILE examined in conjunction with resistance to moisture, dielectric strength, and mechanical strength tests : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	Refer to RMF: ENG-3-007	P
	Satisfactory evidence of compliance provided by manufacturer for resistance to heat :	The insulating materials are certified by UL, see appended Table 8.10	P
	Tests conducted in absence of satisfactory evidence for resistance to heat..... :	See appended Table 8.8.4.1	P
	a) ENCLOSURE and other external parts of insulating material, except insulation of flexible cords and parts of ceramic material, subjected to ball-pressure test using Fig 21 apparatus :	See appended Table 8.8.4.1	P
	b) Parts of insulating material supporting uninsulated parts of MAINS PART subjected to ball-pressure test in a), except at $125^{\circ}\text{C} \pm 2^{\circ}\text{C}$ or ambient indicated in technical description $\pm 2^{\circ}\text{C}$ plus temperature rise determined during test of 11.1 of relevant part, if higher ($^{\circ}\text{C}$)..... :		N
	Test not performed on parts of ceramic material, insulating parts of commutators, brush-caps, and similar, and on coil formers not used as REINFORCED INSULATION		N
8.8.4.2	Resistance to environmental stress		P
	Insulating characteristics and mechanical strength of all MEANS OF PROTECTION not likely to be impaired by environmental stresses including deposition of dirt resulting from wear of parts within EQUIPMENT, potentially reducing CREEPAGE and CLEARANCES below 8.9		P
	Ceramic and similar materials not tightly sintered, and beads alone not used as SUPPLEMENTARY or REINFORCED INSULATION	No such materials	N
	Insulating material with embedded heating conductors considered as one MEANS OF PROTECTION but not two MEANS OF PROTECTION	No such materials	N
	Parts of natural latex rubber aged by suspending samples freely in an oxygen cylinder containing commercial oxygen to a pressure of $2.1\text{ MPa} \pm 70\text{ kPa}$, with an effective capacity of at least 10 times volume of samples	No natural latex rubber used	N
	There were no cracks visible to naked eyes after samples kept in cylinder at $70^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 96h, and afterwards, left at room temperature for at least 16h		N
8.9	CREEPAGE DISTANCES and AIR CLEARANCES		P



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Clause	Requirement + Test	Result - Remark	Verdict
8.9.1.1	CREEPAGE DISTANCES and AIR CLEARANCES are equal to or greater than values in Tables 12 to 16 (inclusive)..... :	Refer to Insulation Diagram	P
8.9.1.15	CREEPAGE DISTANCES and AIR CLEARANCES for DEFIBRILLATION-PROOF APPLIED PARTS are 4 mm or more to meet 8.5.5.1		N
8.9.2	a) Short circuiting of each single one of CREEPAGE DISTANCES and CLEARANCES in turn did not result in a HAZARDOUS SITUATION, min CREEPAGE and CLEARANCES not applied..... :	See appended Table 8.9.2	N
8.9.3	Spaces filled by insulating compound		N
8.9.3.1	Only solid insulation requirements applied where distances between conductive parts filled with insulating compound		N
	Thermal cycling, humidity preconditioning, and dielectric strength tests		N
8.9.3.2	For insulating compound forming solid insulation between conductive parts, a single sample subjected to thermal cycling PROCEDURE of 8.9.3.4 followed by humidity preconditioning per 5.7 (for 48 hours), followed by dielectric strength test (cl. 8.8.3 at 1,6 x test voltage)..... :	See appended Table 8.9.3.2	N
	Cracks or voids in insulating compound affecting homogeneity of material didn't occur		N
8.9.3.3	Where insulating compound forms a cemented joint with other insulating parts, three samples tested for reliability of joint		N
	A winding of solvent-based enamelled wire replaced for the test by a metal foil or by a few turns of bare wire placed close to cemented joint, and three samples tested as follows:		N
	– One sample subjected to thermal cycling PROCEDURE of 8.9.3.4, and immediately after the last period at highest temperature during thermal cycling followed by dielectric strength test of cl. 8.8.3 at 1.6 x the test voltage	See appended Table 8.9.3.3	N
	– The other two samples subjected to humidity preconditioning of 5.7, except for 48 hours only followed by a dielectric strength test of cl. 8.8.3 at 1.6 times the test voltage		N
8.10	Components and wiring		P
8.10.1	Components of ME EQUIPMENT likely to result in an unacceptable RISK by their movements mounted securely..... :	The components can not move, It can't cause such risk.	N



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Clause	Requirement + Test	Result - Remark	Verdict
	RISK MANAGEMENT FILE includes an assessment of RISKS related to unwanted movement of components : (ISO 14791 Cl. 4.2-4.4, 5, 6.2-6.5)		N
8.10.2	Conductors and connectors of ME EQUIPMENT adequately secured or insulated to prevent accidental detachment..... :	Adequately secured	P
	Stranded conductors are not solder-coated when secured by clamping means to prevent HAZARDOUS SITUATIONS		P
8.10.3	Interconnecting flexible cords detachable without a TOOL used provided with means for connection to comply with requirements for metal ACCESSIBLE PARTS when a connection is loosened or broken .. :	No such interconnecting flexible cords	N
8.10.4	Cord-connected HAND-HELD parts and cord-connected foot-operated control devices		N
8.10.4.1	Control devices of ME EQUIPMENT and their connection cords contain only conductors and components operating at 42.4 V peak a.c., max, or 60 V d.c. in circuits isolated from MAINS PART by TWO MEANS OF PROTECTION	No such part	N
8.10.4.2	Connection and anchorage of a flexible cord to a HAND-HELD or foot-operated control device of ME EQUIPMENT, at both ends of the cable to the control device, complies with the requirements for POWER SUPPLY CORDS in Cl. 8.11.3		N
	Other HAND-HELD parts, if disturbance or breaking of one or more of the connections could result in a HAZARDOUS SITUATION, also comply with tests of Cl. 8.11.3		N
8.10.5	Mechanical protection of wiring		P
	a) Internal cables and wiring adequately protected against contact with a moving part or from friction at sharp corners and edges :	Without sharp corners and edges	P
	b) Wiring, cord forms, or components are not likely to be damaged during assembly or during opening or closing of ACCESS COVERS		P
8.10.6	Guiding rollers prevent bending of movable insulated conductors around a radius of less than five times the outer diameter of the lead	No such guiding rollers used	N
8.10.7	a) Insulating sleeve adequately secured :	No such insulating sleeve needed for the internal wiring of ME equipment	N



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Clause	Requirement + Test	Result - Remark	Verdict
	b) Sheath of a flexible cord not used as a MEANS OF PROTECTION inside ME EQUIPMENT when it is subject to mechanical or thermal stresses beyond its RATED characteristics	No such flexible cord used for the ME equipment	N
	c) Insulated conductors of ME EQUIPMENT subject to temperatures exceeding 70 °C	No such insulated conductors used	N
8.11	MAINS PARTS, components and layout		N
8.11.1	a) ME EQUIPMENT provided with means of electrically isolating its circuits from SUPPLY MAINS simultaneously on all poles	Internally powered ME equipment	N
	PERMANENTLY INSTALLED ME EQUIPMENT connected to a poly-phase SUPPLY MAINS equipped with a device not interrupting neutral conductor, provided local installation conditions prevent voltage on neutral conductor from exceeding limits in 8.4.2 c)		N
	PERMANENTLY INSTALLED ME EQUIPMENT provided with means to isolate its circuits electrically from the SUPPLY MAINS are capable of being locked in the off position		N
	- the isolation device specified in the ACCOMPANYING DOCUMENTS		N
	b) Means of isolation incorporated in ME EQUIPMENT, or if external, described in technical description	See appended Table 8.10	N
	c) A SUPPLY MAINS switch used to comply with 8.11.1 a) complies with CREEPAGE / CLEARANCES for a MAINS TRANSIENT VOLTAGE of 4 kV	See appended Table 8.10	N
	d) A SUPPLY MAINS switch not incorporated in a POWER SUPPLY CORD or external flexible lead		N
	e) Actuator of a SUPPLY MAINS switch used to comply with 8.11.1 a) complies with IEC 60447		N
	f) A suitable plug device used in non-PERMANENTLY INSTALLED ME EQUIPMENT with no SUPPLY MAINS SWITCH	See appended Table 8.10	N
	g) A fuse or a semiconductor device not used as an isolating means		N
	h) ME EQUIPMENT not provided with a device causing disconnection of ME EQUIPMENT from SUPPLY MAINS by producing a short circuit resulting in operation of an overcurrent protection device		N



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Clause	Requirement + Test	Result - Remark	Verdict
	i) Parts within ENCLOSURE of ME EQUIPMENT with a circuit > 42.4 V peak a.c. or 60 V d.c. that cannot be disconnected from its supply by an external switch or a plug device accessible at all times is protected against touch even after opening ENCLOSURE by an additional covering		N
	A clear warning notice is marked on outside of ME EQUIPMENT to indicate it exceeds allowable touch voltage		N
	For a part that could not be disconnected from supply by an external switch or a plug device accessible at all times, the required cover or warning notice complied with this clause		N
	Standard test finger applied		N
8.11.2	MULTIPLE SOCKET-OUTLETS integral with ME EQUIPMENT complied with 16.2 d), second dash; and 16.9.2	No such part used	N
8.11.3	POWER SUPPLY CORDS		N
8.11.3.1	MAINS PLUG not fitted with more than one POWER SUPPLY CORD	Internally powered me equipment	N
8.11.3.2	POWER SUPPLY CORDS are no less robust than ordinary tough rubber sheathed flexible cord (IEC 60245-1:2003, Annex A, designation 53) or ordinary polyvinyl chloride sheathed flexible cord (IEC 60227-1:1993, Annex A, design 53)..... :	See appended Table 8.10	N
	Only polyvinyl chloride insulated POWER SUPPLY CORD with appropriate temperature rating used for ME EQUIPMENT having external metal parts with a temperature > 75 °C touchable by the cord in NORMAL USE :	See appended Table 8.10	N
8.11.3.3	NOMINAL cross-sectional area of conductors of POWER SUPPLY CORDS of ME EQUIPMENT is not less than in Table 17 :		N
8.11.3.4	APPLIANCE COUPLERS complying with IEC 60320-1 are considered to comply with 8.11.3.5 and 8.11.3.6 :	See appended Table 8.10	N
8.11.3.5	Cord anchorage		N
	a) Conductors of POWER SUPPLY CORD provided with strain relief and insulation protected from abrasion at point of entry to ME EQUIPMENT or a MAINS CONNECTOR by a cord anchorage		N
	b) Cord anchorage of POWER SUPPLY CORD is an insulating material, or		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– metal, insulated from conductive ACCESSIBLE PARTS non-PROTECTIVELY EARTHED by a MEANS OF PROTECTION, or		N
	– metal provided with an insulating lining affixed to cord anchorage		N
	c) Cord anchorage prevents cord from being clamped by a screw bearing directly on cord insulation		N
	d) Screws to be operated when replacing POWER SUPPLY CORD do not serve to secure any components		N
	e) Conductors of POWER SUPPLY CORD arranged to prevent PROTECTIVE EARTH CONDUCTOR against strain as long as phase conductors are in contact with their terminals		N
	f) Cord anchorage prevents POWER SUPPLY CORD from being pushed into ME EQUIPMENT or MAINS CONNECTOR		N
	Conductors of POWER SUPPLY CORD supplied by MANUFACTURER disconnected from terminals or from MAINS CONNECTOR and cord subjected 25 times to a pull applied with no jerks, each time for 1 s, on sheath of the value in Table 18..... :	See appended Table 8.11.3.5	N
	Cord subjected to a torque in Table 18 for one minute immediately after pull tests		N
	Cord anchorage did not allow cord sheath to be longitudinally displaced by more than 2 mm or conductor ends to move over a distance of more than 1 mm from their connected position		N
	CREEPAGE and CLEARANCES not reduced below limits in 8.9		N
	It was not possible to push the cord into ME EQUIPMENT or MAINS CONNECTOR to an extent the cord or internal parts would be damaged		N
8.11.3.6	POWER SUPPLY CORDS protected against excessive bending at inlet opening of equipment	No cord guards used	N
	Cord guard complied with test of IEC 60335-1:2001, Clause 25.14, or		N
	ME EQUIPMENT placed such that axis of cord guard projected at an angle of 45° with cord free from stress, and a mass equal 10 x D ² gram attached to the free end of cord (g) :	See appended Table 8.11.3.6	N
	Cord guard of temperature-sensitive material tested at 23 °C ± 2 °C, and flat cords bent in the plane of least resistance		N



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Clause	Requirement + Test	Result - Remark	Verdict
	Curvature of the cord radius, immediately after mass attached, was not less than $1.5 \times D$	See appended Table 8.11.3.6	N
8.11.4	MAINS TERMINAL DEVICES		N
8.11.4.1	PERMANENTLY INSTALLED and ME EQUIPMENT with non-DETACHABLE POWER SUPPLY CORD provided with MAINS TERMINAL DEVICES ensuring reliable connection	Internally powered ME equipment	N
	Terminals alone are not used to keep conductors in position		N
	Terminals of components other than terminal blocks complying with requirements of this Clause and marked accordingly used as terminals intended for external conductors		N
	Screws and nuts clamping external conductors do not serve to secure any other component		N
8.11.4.2	Arrangement of MAINS TERMINAL DEVICES		N
	a) Terminals provided for connection of external cords or POWER SUPPLY CORDS together with PROTECTIVE EARTH TERMINAL grouped to provide convenient means of connection		N
	d) MAINS TERMINAL DEVICES not accessible without use of a TOOL		N
	e) A MEANS OF PROTECTION are not short circuited when one end of a flexible conductor with NOMINAL cross-sectional area is stripped 8 mm and a single free wire is bent in each possible direction		N
8.11.4.3	Internal wiring not subjected to stress and CREEPAGE and CLEARANCES not reduced after fastening and loosening a conductor of largest cross-sectional area 10 times		N
8.11.4.4	Terminals with clamping means for a rewirable flexible cord did not require special preparation of conductors and conductors were not damaged and did not slip out when clamping means tightened		N
8.11.4.5	Adequate space provided inside ME EQUIPMENT designed for FIXED wiring or a rewirable POWER SUPPLY CORD to allow for connection of conductors		N
	Correct connection and positioning of conductors before ACCESS COVER verified by an installation test		N
8.11.5	Mains fuses and OVER-CURRENT RELEASES		N
	A fuse or OVER-CURRENT RELEASE provided in each supply lead for CLASS I and CLASS II ME EQUIPMENT with a functional earth connection	See appended Table 8.10	N



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Clause	Requirement + Test	Result - Remark	Verdict
	- in at least one supply lead for other single-phase CLASS II ME EQUIPMENT		N
	– neutral conductor not fused for PERMANENTLY INSTALLED ME EQUIPMENT		N
	– fuses or OVER-CURRENT RELEASES omitted due to provision of two MEANS OF PROTECTION between all parts within MAINS PART		N
	Protective devices have adequate breaking capacity to interrupt the max. fault current	See appended Table 8.10	N
	A fuse or OVER-CURRENT RELEASE not provided in a PROTECTIVE EARTH CONDUCTOR		N
	Justification for omission of fuses or OVER-CURRENT RELEASES documented		N
8.11.6	Internal wiring of the MAINS PART		N
	a) Cross-sectional area of internal wiring in a MAINS PART between MAINS TERMINAL DEVICE OR APPLIANCE INLET and protective devices suitable.....		N
	b) Cross-sectional area of other wiring in MAINS PART and sizes of tracks on printed wiring circuits are sufficient.....	See appended Table 8.10 for details	N

9	PROTECTION AGAINST MECHANICAL HAZARDS OF ME EQUIPMENT AND ME SYSTEMS		P
9.2	HAZARDS associated with moving parts		N
9.2.1	When ME EQUIPMENT with moving parts PROPERLY INSTALLED, used per ACCOMPANYING DOCUMENTS or under foreseeable misuse, RISKS associated with moving parts reduced to an acceptable level.....	No such moving parts	N
	Risk from contact with moving parts reduced to an acceptable level using protective measures, (access, function, shape of parts, energy, speed of motion, and benefits to PATIENT considered)		N
	RESIDUAL RISK associated with moving parts considered acceptable when exposure was needed for ME EQUIPMENT to perform its intended function, and		N
	RISK CONTROLS implemented		N
	RISK MANAGEMENT FILE includes an assessment of RISKS associated with moving parts (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	All RISKS associated with moving parts have been reduced to an acceptable level		N
9.2.2	TRAPPING ZONE		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.2.2.1	ME EQUIPMENT with a TRAPPING ZONE complied with one or more of the following as feasible:	No such part	N
	– Gaps in Clause 9.2.2.2, or		N
	– Safe distances in Clause 9.2.2.3, or		N
	– GUARDS and other RISK CONTROL measures in 9.2.2.4, or		N
	– Continuous activation in Clause 9.2.2.5		N
	Control of relevant motion complied with 9.2.2.6 when implementation of above protective measures were inconsistent with INTENDED USE of ME EQUIPMENT or ME SYSTEM		N
9.2.2.2	A TRAPPING ZONE considered not to present a MECHANICAL HAZARD when gaps of TRAPPING ZONE complied with dimensions per Table 20	See appended Table 9.2.2.2	N
9.2.2.3	A TRAPPING ZONE considered not to present a MECHANICAL HAZARD when distances separating OPERATOR, PATIENT, and others from TRAPPING ZONES exceeded values in ISO 13857:2008	See appended Table 9.2.2.2	N
9.2.2.4	GUARDS and other RISK CONTROL measures		N
9.2.2.4.1	A TRAPPING ZONE do not to present a MECHANICAL HAZARD when GUARDS or other RISK CONTROL measures are of robust construction, not easy to bypass or render non-operational, and did not introduce additional unacceptable RISK	See appended Table 15.3	N
9.2.2.4.2	FIXED GUARDS held in place by systems that can only be dismantled with a TOOL		N
9.2.2.4.3	Movable GUARDS that can be opened without a TOOL remained attached when GUARD was open		N
	– they are associated with an interlock preventing relevant moving parts from starting to move while TRAPPING ZONE is accessible, and stops movement when the GUARD is opened,		N
	– absence or failure of one of their components prevents starting, and stops moving parts		N
	Movable GUARDS complied with any applicable tests		N
9.2.2.4.4	Other RISK CONTROL designed and incorporated into to the control system stops movement and		N
	– SINGLE FAULT CONDITIONS have a second RISK CONTROL, or		N
	ME EQUIPMENT is SINGLE FAULT SAFE		N
9.2.2.5	Continuous activation		N



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Clause	Requirement + Test	Result - Remark	Verdict
	Continuous activation used as a RISK CONTROL, complies with the following		N
	a) movement was in OPERATOR'S field of view		N
	b) movement of ME EQUIPMENT or its parts was possible only by continuous activation of control by OPERATOR		N
	c) a second RISK CONTROL provided for SINGLE FAULT CONDITION of continuous activation system, or		N
	- the continuous activation system is SINGLE FAULT SAFE		N
9.2.2.6	Speed of movement(s) positioning parts of ME EQUIPMENT or PATIENT limited to allow OPERATOR control of the movement		N
	Over travel of such movement occurring after operation of a control to stop movement, did not result in an unacceptable RISK		N
9.2.3	Other MECHANICAL HAZARDS associated with moving parts		N
9.2.3.1	Controls positioned, recessed, or protected by other means so that they cannot be accidentally actuated		N
	- unless for the intended PATIENT, the USABILITY ENGINEERING PROCESS concludes otherwise (e.g. PATIENT with special needs), or		N
	- activation does not result in an unacceptable RISK		N
9.2.3.2	Over travel past range limits of the ME EQUIPMENT prevented..... :		N
	Over travel means provided with mechanical strength to withstand loading in NORMAL CONDITION & reasonably foreseeable misuse :	See appended Table 9.2.3.2	N
9.2.4	Emergency stopping devices		N
	Where necessary to have one or more emergency stopping device(s), emergency stopping device complied with all the following, except for actuating switch capable of interrupting all power :	No such device	N
	a) Emergency stopping device reduced RISK to an acceptable level		N
	RISK MANAGEMENT FILE indicates the use of an emergency stopping device reduces the RISK to an acceptable level..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.6)		N



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Clause	Requirement + Test	Result - Remark	Verdict
	b) Proximity and response of OPERATOR to actuate emergency stopping device could be relied upon to prevent HARM		N
	c) Emergency stopping device actuator was readily accessible to OPERATOR		N
	d) Emergency stopping device(s) are not part of normal operation of ME EQUIPMENT		N
	e) Emergency switching operation or stopping means neither introduced further HAZARD nor interfered with operation necessary to remove original MECHANICAL HAZARD		N
	f) Emergency stopping device was able to break full load of relevant circuit, including possible stalled motor currents and the like		N
	g) Means for stopping of movements operate as a result of one single action		N
	h) Emergency stopping device provided with an actuator in red and easily distinguishable and identifiable from other controls		N
	i) An actuator interrupting/opening mechanical movements marked on or immediately adjacent to face of actuator with symbol 18 of Table D.1 or "STOP"		N
	j) Emergency stopping device, once actuated, maintained ME EQUIPMENT in disabled condition until a deliberate action, different from that used to actuate it, was performed		N
	k) Emergency stopping device is suitable for its application		N
9.2.5	Means provided to permit quick and safe release of PATIENT in event of breakdown of ME EQUIPMENT or failure of power supply, activation of a RISK CONTROL measure, or emergency stopping..... :		N
	– and uncontrolled or unintended movement of ME EQUIPMENT that could result in an unacceptable RISK prevented		N
	– Situations where PATIENT is subjected to unacceptable RISKS due to proximity of moving parts, removal of normal exit routes, or other HAZARDS prevented		N
	– Measures provided to reduce RISK to an acceptable level when after removal of counterbalanced parts, other parts of ME EQUIPMENT can move in a hazardous way		N



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Clause	Requirement + Test	Result - Remark	Verdict
	RISK MANAGEMENT FILE includes an assessment of RISKS to the PATIENT related to breakdown of the ME EQUIPMENT: (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
9.3	Rough surfaces, sharp corners and edges of ME EQUIPMENT that could result in injury or damage avoided or covered	Smooth surface designed	P
9.4	Instability HAZARDS		P
9.4.1	ME EQUIPMENT and its parts, other than FIXED, for placement on a surface did not overbalance (tip over) or move unexpectedly in NORMAL USE		P
9.4.2	Instability – overbalance		N
9.4.2.1	ME EQUIPMENT or its parts did not overbalance when prepared per ACCOMPANYING DOCUMENTS, or when tested	See appended Table 9.4.2.1	N
9.4.2.2	Instability excluding transport		N
	ME EQUIPMENT or its did not overbalance when placed in different positions of NORMAL USE,.....:	See appended Table 9.4.2.2	N
	A warning provided when overbalance occurred during 10° inclined plane test		N
9.4.2.3	Instability from horizontal and vertical forces		N
	a) ME EQUIPMENT or its parts with a mass of 25kg or more, intended to be used on the floor, didn't overbalance due to pushing, leaning against it		N
	Surfaces of ME EQUIPMENT or its parts where a RISK of overbalancing exists from pushing, etc., permanently marked with a warning of the RISK		N
	ME EQUIPMENT did not overbalance when tested according to Cl. 9.4.2.3 a)		N
	b) ME EQUIPMENT, for use on the floor or on a table, did not overbalance due to sitting or stepping		N
	ME EQUIPMENT or its parts, for use on the floor or on a table, where RISK of overbalancing exists, permanently marked with the RISK warning.....:		N
	ME EQUIPMENT did not overbalance when tested according to Cl. 9.4.2.3b)		N
9.4.2.4	Castors and wheels		N
9.4.2.4.1	Means used for transportation of MOBILE ME EQUIPMENT did not result in an unacceptable RISK when MOBILE ME EQUIPMENT moved or parked in NORMAL USE	No castors or wheels	N
9.4.2.4.2	Force required to move MOBILE ME EQUIPMENT did not exceed 200 N		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.4.2.4.3	MOBILE ME EQUIPMENT exceeding 45 kg able to pass over threshold		N
9.4.3	Instability from unwanted lateral movement (including sliding)		N
9.4.3.1	a) Brakes of power-driven MOBILE ME EQUIPMENT normally activated and could only be released by continuous actuation of a control		P
	b) MOBILE ME EQUIPMENT provided with locking means to prevent unwanted movements		P
	c) No unwanted lateral movement resulted when MOBILE ME EQUIPMENT placed in its transport position when test per 9.4.3.1		N
9.4.3.2	Instability excluding transport		N
	a) MOBILE ME EQUIPMENT provided with wheel locks or braking system compliant with 5° tilt test		P
	b) MOBILE ME EQUIPMENT provided with wheel locks or braking system compliant with lateral stability test		P
9.4.4	Grips and other handling devices		N
	a) ME EQUIPMENT with a mass of over 20 kg requiring lifting in NORMAL USE or transport provided with suitable handling means, or ACCOMPANYING DOCUMENTS specify safe lifting method		N
	Handles, suitably placed to enable ME EQUIPMENT or its part to be carried by two or more persons and by examination of EQUIPMENT, its part, or ACCOMPANYING DOCUMENTS		N
	b) PORTABLE ME EQUIPMENT with a mass > 20 kg provided with one or more carrying-handles suitably placed to enable carrying by two or more persons as confirmed by actual carrying		N
	c) Carrying handles and grips and their means of attachment withstood loading test.....	See appended Table 9.4.4	N
9.5	Expelled parts HAZARD		N
9.5.1	Suitability of means of protecting against expelled parts determined by assessment and examination of RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.3, 4.4, 5, 6.2-6.5)		N
	All identified RISKS associated with expelled parts mitigated to an acceptable level		N
9.5.2	Cathode Ray tube(s) complied with IEC 60065:2001, Clause 18, or IEC 61965.....		N
9.6	Acoustic energy (including infra- and ultrasound) and vibration		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.6.1	Human exposure to acoustic energy and vibration from ME EQUIPMENT doesn't result in unacceptable RISK and	No unacceptable risk	N
	If necessary, confirmed in RISK MANAGEMENT FILE including audibility of auditory alarm signals, and PATIENT sensitivity		N
	If necessary, confirmed in RISK MANAGEMENT FILE including audibility of auditory alarm signals, PATIENT sensitivity, and (ISO 14971 Cl. 4.2-44, 5, 6.2-6.5)		N
	All identified RISKS mitigated to an acceptable level		N
9.6.2	Acoustic energy		N
9.6.2.1	PATIENT, OPERATOR, and other persons are not exposed to acoustic energy from ME EQUIPMENT in NORMAL USE		N
	– 80 dBA for a cumulative exposure of 24 h over a 24 h period (dBA)		—
	- 83 dBA (when halving the cumulative exposure time) (dBA)		—
	– 140 dBC (peak) sound pressure level for impulsive or impact acoustic energy (dB)		—
9.6.2.2	RISK MANAGEMENT FILE examined (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
9.6.3	Hand-transmitted vibration		N
	Means provided to protect PATIENT and OPERATOR when hand-transmitted frequency-weighted r.m.s. acceleration generated in NORMAL USE exceeds specified values	No such vibrations to the patient possible	N
	– 2.5 m/s ² for a cumulative time of 8 h during a 24 h period (m/s ²)		N
	– Accelerations for different times, inversely proportional to square root of time (m/s ²)		N
9.7	Pressure vessels and parts subject to pneumatic and hydraulic pressure		N
9.7.2	Pneumatic and hydraulic parts of ME EQUIPMENT or ACCESSORIES met requirements based on examination of RISK MANAGEMENT FILE (ISO 14971 Cl. 4.3-4.4, 5, 6.2-6.5)		N
	– No unacceptable RISK resulted from loss of pressure or loss of vacuum		N
	– No unacceptable RISK resulted from a fluid jet caused by leakage or a component failure		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– Elements of ME EQUIPMENT or an ACCESSORY, especially pipes and hoses leading to an unacceptable RISK protected against harmful external effects		N
	– Reservoirs and similar vessels leading to an unacceptable RISK are automatically depressurized when ME EQUIPMENT is isolated from its power supply		N
	Means provided for isolation, or local depressurizing reservoirs and similar vessels, and pressure indication when above not possible		N
	– All elements remaining under pressure after isolation of ME EQUIPMENT or an ACCESSORY from its power supply resulting in an unacceptable RISK provided with clearly identified exhaust devices, and a warning to depressurize these elements before setting or maintenance activity		N
9.7.3	Maximum pressure a part of ME EQUIPMENT can be subjected to in NORMAL and SINGLE FAULT CONDITIONS considered to be highest of following:		N
	a) RATED maximum supply pressure from an external source		N
	b) Pressure setting of a pressure-relief device provided as part of assembly		N
	c) Max pressure that can develop by a source of pressure that is part of assembly, unless pressure limited by a pressure-relief device		N
9.7.4	Max pressure in NORMAL and SINGLE FAULT CONDITIONS did not exceed MAXIMUM PERMISSIBLE WORKING PRESSURE for EQUIPMENT part, except as allowed in 9.7.7, confirmed by inspection of THE MANUFACTURER'S data for the component, ME EQUIPMENT, and by functional tests		N
9.7.5	A pressure vessel withstood a HYDRAULIC TEST PRESSURE when pressure was more than 50 kPa, and product of pressure and volume was more than 200 kPaL		N
9.7.6	Pressure-control device regulating pressure in ME EQUIPMENT with pressure-relief device completed 100,000 cycles of operation under RATED load and prevented pressure from exceeding 90 % of setting of pressure-relief device in different conditions of NORMAL USE		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.7.7	Pressure-relief device(s) used where MAXIMUM PERMISSIBLE WORKING PRESSURE could otherwise be exceeded met the following, as confirmed by MANUFACTURER'S data, ME EQUIPMENT, RISK MANAGEMENT FILE, and functional tests..... :		N
	a) Connected as close as possible to pressure vessel or parts of system it is to protect		N
	b) Installed to be readily accessible for inspection, maintenance, and repair		N
	c) Could be adjusted or rendered inoperative without a TOOL		N
	d) With discharge opening located and directed as to not to release material towards any person		N
	e) With discharge opening located and directed as to not to deposit material on parts that could result in an unacceptable RISK		N
	f) Adequate discharge capacity provided to ensure that pressure will not exceed MAXIMUM PERMISSIBLE WORKING PRESSURE of system it is connected to by more than 10 % when failure occurs in control of supply pressure		N
	g) No shut-off valve provided between a pressure-relief device and parts it is to protect		N
	h) Min number of cycles of operation 100 000, except for one-time use devices (bursting disks)		N
	RISK MANAGEMENT FILE includes an assessment of the risks associated with the discharge opening of the pressure relief device : (ISO 14971 Cl. 4.3, 4.4, 5, 6.2-6.5)		N
9.8	HAZARDS associated with support systems		N
9.8.1	ME EQUIPMENT parts designed to support loads or provide actuating forces when a mechanical fault could constitute an unacceptable RISK :	No support system used	N
	– Construction of support, suspension, or actuation system complied with Table 21 and TOTAL LOAD		N
	– Means of attachment of ACCESSORIES prevent possibility of incorrect attachment that could result in an unacceptable RISK		N
	– RISK ANALYSIS of support systems included MECHANICAL HAZARDS from static, dynamic, vibration, foundation and other movements, impact and pressure loading, temperature, environmental, manufacture and service conditions..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– RISK ANALYSIS included effects of failures such as excessive deflection, plastic deformation, ductile/brittle fracture, fatigue fracture, instability (buckling), stress-assisted corrosion cracking, wear, material creep and deterioration, and residual stresses from manufacturing PROCESSES		N
	– Instructions on attachment of structures to a floor, wall, ceiling, included in ACCOMPANYING DOCUMENTS making adequate allowances for quality of materials used to make the connection and list the required materials		N
	Additional instructions provided on checking adequacy of surface of structure parts will be attached to		N
9.8.2	Support systems maintain structural integrity during EXPECTED SERVICE LIFE, and TENSILE SAFETY FACTORS are not less than in Table 21, except when an alternative method used to demonstrate structural integrity throughout EXPECTED SERVICE LIFE, or for a foot rest		N
	Compliance with 9.8.1 and 9.8.2 confirmed by examination of ME EQUIPMENT, RISK MANAGEMENT FILE, specifications and material processing.....:		N
	RISK MANAGEMENT FILE includes an assessment of the structural integrity of support system: (ISO 14971 Cl. 4.3-4.4, 5, 6.2-6.5)		N
	All identified RISKS are mitigated to an acceptable level		N
	When test were conducted, testing consisted of application of a test load to support assembly equal to TOTAL LOAD times required TENSILE SAFETY FACTOR while support assembly under test was in equilibrium after 1 min, or not resulted in an unacceptable RISK:	See appended Table 8.10	N
	Where the equipment is not at equilibrium after 1 min, the RISK MANAGEMENT FILE includes an assessment of the test results.....: (ISO 14971 Cl. 4.3-4.4, 5, 6.2-6.5)		N
9.8.3	Strength of PATIENT or OPERATOR support or suspension systems		N
9.8.3.1	ME EQUIPMENT parts supporting or immobilizing PATIENTS presents no unacceptable RISK of physical injuries and accidental loosening of secured joints:		N



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Clause	Requirement + Test	Result - Remark	Verdict
	RISK MANAGEMENT FILE includes assessment of the RISKS associated with physical injuries and accidental loosening of fixings..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	SAFE WORKING LOAD of ME EQUIPMENT or its parts supporting or suspending PATIENTS or OPERATORS is sum of mass of PATIENTS or mass of OPERATORS plus mass of ACCESSORIES supported by ME EQUIPMENT or its parts		N
	Supporting and suspending parts for adult human PATIENTS or OPERATORS designed for a PATIENT or OPERATOR with a min mass of 135 kg and ACCESSORIES with a min mass of 15 kg, unless stated by MANUFACTURER		N
	Maximum mass of PATIENT included in SAFE WORKING LOAD of ME EQUIPMENT or its parts supporting or suspending PATIENTS adapted when MANUFACTURER specified applications		N
	Max allowable PATIENT mass < 135 kg marked on ME EQUIPMENT and stated in ACCOMPANYING DOCUMENTS		N
	Max allowable PATIENT mass over 135 kg stated in ACCOMPANYING DOCUMENTS		N
	Examination of markings, ACCOMPANYING DOCUMENTS, and RISK MANAGEMENT FILE confirmed compliance	See copy of Marking Label	N
9.8.3.2	a) Entire mass of PATIENT or OPERATOR distributed over an area of 0.1 m ² on a foot rest temporarily supporting a standing PATIENT or OPERATOR..... :		N
	Compliance confirmed by examination of ME EQUIPMENT specifications of materials and their processing, and tests		N
	b) Deflection of a support surface from PATIENT or OPERATOR loading on an area of support/ suspension where a PATIENT or OPERATOR can sit did not result in an unacceptable RISK		N
	Compliance confirmed by examination of ME EQUIPMENT, specifications of materials and their processing, and by a test		N
9.8.3.3	Dynamic forces that can be exerted on equipment parts supporting or suspending a PATIENT or OPERATOR in NORMAL USE maintained BASIC SAFETY and ESSENTIAL PERFORMANCE confirmed test		N
9.8.4	Systems with MECHANICAL PROTECTIVE DEVICES		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.8.4.1	a) A MECHANICAL PROTECTIVE DEVICE provided for the support system		N
	b) MECHANICAL PROTECTIVE complies with the requirements as follows:		N
	– Designed based on TOTAL LOAD		N
	– Has TENSILE SAFETY FACTORS for all parts not less than Table 21, row 7		N
	– Activated before travel produced an unacceptable RISK		N
	– Takes into account Clauses 9.2.5 and 9.8.4.3		N
	Compliance confirmed by examination of ME EQUIPMENT over travel calculations and evaluation plus functional tests		N
9.8.4.2	Activation of MECHANICAL PROTECTIVE DEVICE is made obvious to OPERATOR when ME EQUIPMENT can still be used after failure of suspension or actuation means and activation of a MECHANICAL PROTECTIVE DEVICE		N
	MECHANICAL PROTECTIVE DEVICE requires use of a TOOL to be reset or replaced		N
9.8.4.3	MECHANICAL PROTECTIVE DEVICE intended to function once		N
	–use of ME EQUIPMENT not possible until replacement of MECHANICAL PROTECTIVE DEVICE . :		N
	– ACCOMPANYING DOCUMENTS provided with required information on replacement by service personal		N
	– ME EQUIPMENT permanently marked with safety sign 2 of Table D.		N
	– Marking is adjacent to MECHANICAL PROTECTIVE DEVICE		N
	– Compliance confirmed by examination and following test..... :		N
	A chain, cable, band, spring, belt, jack screw nut, pneumatic or hydraulic hose, structural part or the like, employed to support a load, defeated by a convenient means causing maximum normal load to fall from most adverse position permitted by construction of ME EQUIPMENT		N
	Load included SAFE WORKING LOAD in 9.8.3.1 when system was capable of supporting a PATIENT or OPERATOR		N
	No evidence of damage to MECHANICAL PROTECTIVE DEVICE affecting its ability to perform its intended function		N



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Clause	Requirement + Test	Result - Remark	Verdict
9.8.5	Systems without MECHANICAL PROTECTIVE DEVICES		N
	Support Systems does not require MECHANICAL PROTECTIVE DEVICES..... :		N
	RISK MANAGEMENT FILE includes an assessment of RISKS associated with wear on the support system : (ISO 14971 Cl. 4.3,4.4,5,6.2-6.5)		N
10	PROTECTION AGAINST UNWANTED AND EXCESSIVE RADIATION HAZARDS		N
10.1	X-Radiation		N
10.1.1	The air kerma did not exceed 5 µGy/hat 5 cm from surface of ME EQUIPMENT :	No such source of radiation part of equipment	N
	Annual exposure reduced taking into account the irradiated body part, national regulations, and/or international recommendations for ME EQUIPMENT that has permanent proximity to a PATIENT as part of the INTENDED USE		N
10.1.2	Risk from unintended X-radiation from ME EQUIPMENT producing X-radiation for diagnostic and therapeutic purposes addressed application of applicable particular and collateral standards, or :	Without X-radiation	N
	RISK MANAGEMENT PROCESS as indicated in RISK MANAGEMENT FILE..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
10.2	Risk associated with alpha, beta, gamma, neutron, and other particle radiation, addressed in RISK MANAGEMENT PROCESS as shown in RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
10.3	The power density of unintended microwave radiation at frequencies between 1 GHz and 100 GHz does not exceed 10 W/m2		N
	Microwave radiation is propagated intentionally		N
10.4	Relevant requirements of IEC 60825-1:2007 applied to lasers, laser light barriers or similar with a wavelength range of 180nm to 1 mm.	Without laser	N
10.5	Risk associated with visible electromagnetic radiation other than emitted by lasers and LEDs, when applicable, addressed in RISK MANAGEMENT PROCESS as indicated in RISK MANAGEMENT FILE.... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N



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Clause	Requirement + Test	Result - Remark	Verdict
10.6	RISK associated with infrared radiation other than emitted by lasers and LEDS addressed in RISK MANAGEMENT PROCESS as indicated in RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
10.7	RISK associated with ultraviolet radiation other than emitted by lasers and LEDS addressed in RISK MANAGEMENT PROCESS as indicated in RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N

11	PROTECTION AGAINST EXCESSIVE TEMPERATURES AND OTHER HAZARDS		P
11.1	Excessive temperatures in ME EQUIPMENT		P
11.1.1	Temperatures on ME EQUIPMENT parts did not exceed values in Tables 22 and :	See appended Table 11.1.1	P
	Surfaces of test corner did not exceed 90 °C	Test corner does not affect the testing	N
	THERMAL CUT-OUTS did not operate in NORMAL CONDITION		N
	RISK MANAGEMENT FILE includes an assessment of the duration of contact for all APPLIED PARTS and ACCESSIBLE PARTS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	Refer to RMF: SCS-ENG-3-007	P
11.1.2	Temperature of APPLIED PARTS		P
11.1.2.1	APPLIED PARTS (hot or cold intended to supply heat to a PATIENT comply :	See appended Table 11.1.2.1	N
	Clinical effects determined and documented in the RISK MANAGEMENT FILE (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	Temperature (hot or cold) of APPLIED PARTS intended to supply heat to a PATIENT disclosed in the instructions for use		N
11.1.2.2	APPLIED PARTS not intended to supply heat to a PATIENT complies with the limits of Table 24 in NORMAL CONDITION and SINGLE FAULT CONDITION .. :	The temperature of applied part for steady state condition < 41° C See appended Table 11.1.1	P
	APPLIED PARTS surface temperature exceeds 41°C disclosed in the instruction manual:		N
	Maximum Temperature..... :		—
	Conditions for safe contact, e.g. duration or condition of the PATIENT..... :		—



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Clause	Requirement + Test	Result - Remark	Verdict
	Clinical effects with respect to characteristics taken or surface pressure documented in the RISK MANAGEMENT FILE (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	APPLIED PARTS surface temperature of equal to or less than 41°C	Less than 41°C	P
	Analysis documented in the RISK MANAGEMENT FILE show that APPLIED PART temperatures are not affected by operation of the ME EQUIPMENT including SINGLE FAULT CONDITIONS. Measurement of APPLIED PART temperature according to 11.1.3 is not conducted		N
	Surfaces of APPLIED PARTS that are cooled below ambient temperatures evaluated in the RISK MANAGEMENT PROCESS		N
11.1.3	Measurements not made when engineering judgment and rationale by MANUFACTURER indicated temperature limits could not exceed, as documented in RISK MANAGEMENT FILE	All relevant measurements performed	N
	Test corner not used where engineering judgment and rationale by MANUFACTURER indicated test corner will not impact measurements, as documented in RISK MANAGEMENT FILE		N
	Probability of occurrence and duration of contact for parts likely to be touched and for APPLIED PARTS documented in RISK MANAGEMENT FILE	Refer to RMF: ENG-3-007	P
	e) Where thermal regulatory devices make this method inappropriate, alternative methods for measurement are justified in the RISK MANAGEMENT FILE	RMF Reference to specific RISKS:	N
11.1.4	GUARDS preventing contact with hot or cold accessible surfaces removable only with a TOOL	No such surface	N
11.2	Fire prevention		P
11.2.1	ENCLOSURE has strength and rigidity necessary to prevent a fire and met mechanical strength tests for ENCLOSURES in 15.3		P
11.2.2	Me equipment and me systems used in conjunction with OXYGEN RICH ENVIRONMENTS		N
11.2.2.1	RISK of fire in an OXYGEN RICH ENVIRONMENT reduced by means limiting spread of	The equipment will not used in oxygen rich environments	N



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Clause	Requirement + Test	Result - Remark	Verdict
	a) No sources of ignition discovered in an OXYGEN RICH ENVIRONMENT under any of the following conditions		N
	1) when temperature of material raised to its ignition temperature		N
	2) when temperatures affected solder or solder joints causing loosening, short circuiting, or other failures causing sparking or increasing material temperature to its ignition temperature		N
	3) when parts affecting safety cracked or changed outer shape exposing temperatures higher than 300°C or sparks due to overheating		N
	4) when temperatures of parts or components exceeded 300°C, atmosphere was 100 % oxygen, contact material solder, and fuel cotton		N
	5) when sparks provided adequate energy for ignition by exceeding limits of Figs 35 to 37 (inclusive), atmosphere was 100 % oxygen, contact material solder, and fuel cotton		N
	Deviations from worst case limits in 4) and 5) above based on lower oxygen concentrations or less flammable fuels justified and documented in RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	Alternative test in this clause did not identify existence of ignition sources at highest voltage or current, respectively :	See appended Table 11.2.2.1	N
	A safe upper limit determined by dividing upper limit of voltage or current, respectively, with safety margin factor of three :		N
	b) RESIDUAL RISK of fire in an OXYGEN RICH ENVIRONMENT as determined by application of RISK MANAGEMENT PROCESS is based on following configurations, or in combination : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	1) Electrical components in an OXYGEN RICH ENVIRONMENT provided with power supplies having limited energy levels lower than those considered sufficient for ignition in 11.2.2.1 a) as determined by examination, measurement or calculation of power, energy, and temperatures in NORMAL and SINGLE FAULT CONDITIONS identified in 11.2.3 :	See appended Tables 4.11, 11.1.1, 11.2.2.1 and 13.2	N



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Clause	Requirement + Test	Result - Remark	Verdict
	2) Max oxygen concentration measured until it did not exceed 25 % in ventilated compartments with parts that can be a source of ignition only in SINGLE FAULT CONDITION and can be penetrated by oxygen due to an undetected leak (%)..... :		N
	3) A compartment with parts or components that can be a source of ignition only under SINGLE FAULT CONDITION separated from another compartment containing an OXYGEN RICH ENVIRONMENT by sealing all joints and holes for cables, shafts, or other purposes		N
	Effect of possible leaks and failures under SINGLE FAULT CONDITION that could cause ignition evaluated using a RISK ASSESSMENT to determine maintenance intervals by examination of documentation and RISK MANAGEMENT FILE :		N
	4) Fire initiated in ENCLOSURE of electrical components in a compartment with OXYGEN RICH ENVIRONMENT that can become a source of ignition only under SINGLE FAULT CONDITIONS self-extinguished rapidly and no hazardous amount of toxic gases reached PATIENT as determined by analysis of gases :		N
11.2.2.2	RISK of ignition did not occur and oxygen concentration did not exceed 25% in immediate surroundings due to location of external exhaust outlets of an OXYGEN RICH ENVIRONMENT		N
11.2.2.3	Electrical connections within a compartment containing an OXYGEN RICH ENVIRONMENT under NORMAL USE did not produce sparks		N
	– Screw-attachments protected against loosening during use by varnishing, use of spring washers, or adequate torques		N
	– Soldered, crimped, and pin-and-socket connections of cables exiting ENCLOSURE include additional mechanical securing means		N
11.2.3	SINGLE FAULT CONDITIONS related to OXYGEN RICH ENVIRONMENTS ME EQUIPMENT and ME SYSTEMS considered		N
	– Failure of a ventilation system constructed in accordance with 11.2.2.1 b) 2) :	No ventilation system	N
	– Failure of a barrier constructed in accordance with 11.2.2.1 b) 3) :		N
	– Failure of a component creating a source of ignition (as defined in 11.2.2.1 a)..... :		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– Failure of solid insulation or creepage and clearances providing equivalent of at least one MEANS OF PATIENT PROTECTION but less than two MEANS OF PATIENT PROTECTION that could create a source of ignition defined in 11.2.2.1 a)..... :		N
	– Failure of a pneumatic component resulting in leakage of oxygen-enriched gas..... :		N
11.3	Constructional requirements for fire ENCLOSURES of ME EQUIPMENT		N
	ME EQUIPMENT met this clause for alternate means of compliance with selected HAZARDOUS SITUATIONS and fault conditions in 13.1.2 :	No fire danger See appended Table 13.2& Refer to RMF: SCS-ENG-3-007	N
	Constructional requirements were met, or		N
	- constructional requirements specifically analysed in RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	Justification, when requirement not met :		N
	a) Flammability classification of insulated wire within fire ENCLOSURE is FV-1, or better, based on IEC 60695 series as determined by examination of data on materials :	See appended Table 8.10	N
	Flammability classification of connectors, printed circuit boards, and insulating material on which components are mounted is FV-2, or better, based on IEC 60695-11-10 as decided by examination of materials data :	See appended Table 8.10	N
	If no FV Certification, FV tests based on IEC 60695-11-10 conducted on 3 samples of complete parts (or sections of it), including area with min. thickness, ventilation openings		N
	b) Fire ENCLOSURE met following:		N
	1) No openings at bottom or, as specified in Fig 39, constructed with baffles as in Fig 38, or made of perforated metal as in Table 25, or a metal screen with a mesh $\leq 2 \times 2$ mm centre to centre and wire diameter of at least 0.45 mm	No openings at bottom	N
	2) No openings on the sides within the area included within the inclined line C in Fig 39	No such opening	N
	3) ENCLOSURE, baffles, and flame barriers have adequate rigidity and are made of appropriate metal or of non-metallic materials..... :	See appended Table 8.10	N
11.4	ME EQUIPMENT and ME SYSTEMS intended for use with flammable anaesthetics		N



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Clause	Requirement + Test	Result - Remark	Verdict
	ME EQUIPMENT, ME SYSTEMS and parts described in ACCOMPANYING DOCUMENTS for use with flammable with Annex G	Equipment not intended for use with flammable anaesthetics	N
11.5	ME EQUIPMENT and ME SYSTEMS intended for use in conjunction with flammable agents		N
	MANUFACTURER'S RISK MANAGEMENT PROCESS addresses possibility of fire and associated mitigations as confirmed by examination of RISK MANAGEMENT FILE : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	Equipment not intended for use in conjunction with flammable agents	N
11.6	Overflow, spillage, leakage, ingress of water or particulate matter, cleaning, disinfection, sterilization and compatibility with substances used with the ME EQUIPMENT		P
11.6.1	Sufficient degree of protection provided against overflow, spillage, leakage, ingress of water or particulate matter, cleaning, disinfection and sterilization, and compatibility with substances used with ME EQUIPMENT :	See Appended Table 11.6.1	P
11.6.2	Overflow in ME EQUIPMENT		N
	ME EQUIPMENT incorporates a reservoir or liquid storage that did not wet any MEANS OF PROTECTION, nor result in the loss of BASIC SAFETY or ESSENTIAL PERFORMANCE..... :		P
	Maximum fill level is indicated by marking on the ME EQUIPMENT and a warning or safety notice is given, no HAZARDOUS SITUATION (as specified in 13.1) or unacceptable RISK due to overflow developed when the reservoir or liquid storage chamber is filled to its maximum capacity and the TRANSPORTABLE ME EQUIPMENT is tilted through an angle of 10°, or for MOBILE ME EQUIPMENT exceeding 45 kg, is moved over a threshold as described in 9.4.2.4.3.		P
	No warning or safety notice provided regarding the maximum fill level, no HAZARDOUS SITUATION (as specified in 13.1) or unacceptable RISK due to overflow developed when the reservoir or liquid storage chamber was filled to 15 % above the maximum capacity and the TRANSPORTABLE ME EQUIPMENT was tilted through an angle of 10°, or in MOBILE ME EQUIPMENT exceeding 45 kg, was moved over a threshold as described in 9.4.2.4.3.		P
11.6.3	Spillage on ME EQUIPMENT and ME SYSTEM		N



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Clause	Requirement + Test	Result - Remark	Verdict
	ME EQUIPMENT and ME SYSTEMS handling liquids constructed that spillage does not wet parts as determined by review of the RISK MANAGEMENT FILE and test : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	See appended Tables 11.6.1; 8.7, 8.8.3	N
	RISK ANALYSIS identifies the type of liquid, volume, duration and location of the spill :		N
11.6.5	Ingress of water or particulate matter into ME EQUIPMENT and ME SYSTEMS		N
	ME EQUIPMENT with IP Code placed in least favourable position of NORMAL USE and subjected to tests of IEC 60529 (IP Code)..... :		N
	ME EQUIPMENT met dielectric strength and LEAKAGE CURRENT tests and there were no bridging of insulation or electrical components that could result in the loss of BASIC SAFETY or ESSENTIAL PERFORMANCE in NORMAL CONDITION or in combination with a SINGLE FAULT CONDITION :		N
11.6.6	Cleaning and disinfection of ME EQUIPMENT and ME SYSTEMS		P
	ME EQUIPMENT/ME SYSTEM and their parts and ACCESSORIES cleaned or disinfected using methods specified in instructions for use..... :	See Appended Tables 11.6.1, 8.7, and 8.8.3	P
	Effects of multiple cleanings/disinfections during EXPECTED SERVICE LIFE of EQUIPMENT evaluated by MANUFACTURER..... :		N
11.6.7	Sterilization of ME EQUIPMENT and ME SYSTEMS		N
	ME EQUIPMENT, ME SYSTEMS and their parts or ACCESSORIES intended to be sterilized assessed and documented and compliant with tests :	No sterilization needed	N
	RISK MANAGEMENT FILE includes an assessment of the RISKS associated with any deterioration following sterilization..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
11.6.8	RISKS associated with compatibility of substances used with ME EQUIPMENT addressed in RISK MANAGEMENT PROCESS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	Not used with substances	N
11.7	ME EQUIPMENT, ME SYSTEM, and ACCESSORIES coming into direct or indirect contact with biological tissues, cells, or body fluids assessed and documented	Refer to the relatively test report	N/E
11.8	Interruption and restoration of power supply did not result in a loss of BASIC SAFETY or ESSENTIAL PERFORMANCE		P



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Clause	Requirement + Test	Result - Remark	Verdict
12	ACCURACY OF CONTROLS AND INSTRUMENTS AND PROTECTION AGAINST HAZARDOUS OUTPUTS		N
12.1	RISKS associated with accuracy of controls and instruments stated..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	No such risk	N
12.2	RISK of poor USABILITY, including identification, marking, and documents addressed in a USABILITY ENGINEERING :	See Report based on IEC 60601-1-6	N/E
12.3	MANUFACTURER implemented an ALARM SYSTEM compliant with IEC 60601-1-8. :	See Report based on IEC 60601-1-8	N/E
12.4	Protection against hazardous output		N
12.4.1	RISKS associated with hazardous output arising from intentional exceeding of safety limits addressed in RISK MANAGEMENT PROCESS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
12.4.2	- need for indication associated with hazardous output addressed in RISK MANAGEMENT PROCESS ... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
12.4.3	RISKS associated with accidental selection of excessive output values for ME EQUIPMENT with a multi-purpose unit addressed in RISK MANAGEMENT PROCESS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
12.4.4	RISKS associated with incorrect output addressed in RISK MANAGEMENT PROCESS : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
12.4.5	Diagnostic or therapeutic radiation		N
12.4.5.1	Adequate provisions to protect OPERATORS, PATIENTS, other persons and sensitive devices in vicinity of unwanted or excessive radiation	No radiation	N
	Radiation safety ensured by compliance with requirements of appropriate standards		N
12.4.5.2	ME EQUIPMENT and ME SYSTEMS designed to produce X-radiation for diagnostic imaging purposes complied with IEC 60601-1-3..... :	Not X-rays diagnostic equipment	N
12.4.5.3	RISKS associated with radiotherapy addressed in RISK MANAGEMENT PROCESS as : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
12.4.5.4	RISKS associated with ME EQUIPMENT producing diagnostic or therapeutic radiation other than diagnostic X-rays and radiotherapy addressed in RISK MANAGEMENT PROCESS as : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N



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Clause	Requirement + Test	Result - Remark	Verdict
12.4.6	RISKS associated with diagnostic or therapeutic acoustic pressure addressed in RISK MANAGEMENT : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N

13	HAZARDOUS SITUATIONS AND FAULT CONDITIONS		P
13.1	Specific HAZARDOUS SITUATIONS		P
13.1.2	Emissions, deformation of ENCLOSURE or exceeding maximum temperature		P
	– Emission of flames, molten metal, poisonous or ignitable substance in hazardous quantities did not occur		P
	– Deformation of ENCLOSURE impairing compliance with 15.3.1 did not occur		P
	– Temperatures of APPLIED PARTS did not exceed allowable values in Table 24..... :	See appended Table 11.1.1	P
	– Temperatures of ME EQUIPMENT parts that are not APPLIED PARTS likely to be touched did not exceed values in Table 23..... :	See appended Table 11.1.1	P
	–Allowable values for “other components and materials” in Table 22 times 1.5 minus 12.5 °C were not exceeded		P
	Limits for windings in Tables 26, 27, and 31 not exceeded		N
	Table 22 not exceeded in all other cases		P
	After tests of this Clause, settings of THERMAL CUT-OUTS and OVER-CURRENT RELEASES did not change sufficiently to affect their safety function	Without such device	N
13.1.3	– limits for LEAKAGE CURRENT in SINGLE FAULT CONDITION did not exceed :	See appended Table 8.7	P
	– voltage limits for ACCESSIBLE PARTS including APPLIED PARTS did not exceed :	No voltage limits were exceed	P
13. 2	SINGLE FAULT CONDITIONS		P
13.2.1	During the application of the SINGLE FAULT CONDITIONS listed in 13.2.2 to 13.2.13 (inclusive), the NORMAL CONDITIONS identified in 8.1 a) also applied in the least favourable combination		P
	ME EQUIPMENT complied with 13.2.2 -13.2.12 :	See appended Table 13.2	P
	RISK MANAGEMENT FILE includes and assessment of RISKS associated with leakage of liquid in a SINGLE FAULT CONDITION..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	RMF Reference to specific RISKS: (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)	N
	RISK MANAGEMENT FILE defines the appropriate test conditions..... :		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
13.2.13	ME EQUIPMENT remained safe after tests of 13.2.13.2 to 13.2.13.4, and cooling down to within 3 °C of the temperature in the test environment		N
	ME EQUIPMENT examined for compliance or appropriate tests such as dielectric strength of motor insulation according to 8.8.3 conducted		N
	For insulation of thermoplastic materials relied upon as a MEANS OF PROTECTION, the ball-pressure test specified in 8.8.4.1 a) performed at a temperature 25 °C higher than temperature of insulation measured during tests of 13.2.13.2 to 13.2.13.4 (inclusive).		N
13.2.13.2	ME EQUIPMENT with heating elements		N
	a 1) thermostatically controlled ME EQUIPMENT with heating elements for building-in, or for unattended operation, or with a capacitor not protected by a fuse connected in parallel with THERMOSTAT contacts met tests	No heating elements	N
	a 2) ME EQUIPMENT with heating elements RATED for non-CONTINUOUS OPERATION met tests		N
	a 3) other ME EQUIPMENT with heating elements met test		N
	When more than one test was applicable to same ME EQUIPMENT, tests performed consecutively		N
	Heating period stopped when a heating element or an intentionally weak part of a non-SELF-RESETTING THERMAL CUT-OUT ruptured, or current interrupted before THERMAL STABILITY without possibility of automatic restoration		N
	Test repeated on a second sample when interruption was due to rupture of a heating element or an intentionally weak part		N
	Both samples met 13.1.2, and open circuiting of a heating element or an intentionally weak part in second sample not considered a failure by itself		N
	b) ME EQUIPMENT with heating elements without adequate heat discharge, and supply voltage set at 90 or 110 % of RATED supply voltage, least favourable of the two (V)..... :		N
	Operating period stopped when a non-SELF-RESETTING THERMAL CUT-OUT operated, or current interrupted without possibility of automatic restoration before THERMAL STABILITY		N
	ME EQUIPMENT switched off as soon as THERMAL STABILITY established and allowed to cool to room temperature when current not interrupted		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Test duration was equal to RATED operating time for non-CONTINUOUS OPERATION		N
	c) Heating parts of ME EQUIPMENT tested with ME EQUIPMENT operated in NORMAL CONDITION at 110 % of RATED supply voltage and as in 11.1, and		N
	1) Controls limiting temperature in NORMAL CONDITION disabled, except THERMAL CUT-OUTS		N
	2) When more than one control provided, they were disabled in turn		N
	3) ME EQUIPMENT operated at RATED DUTY CYCLE until THERMAL STABILITY achieved, regardless of RATED operating time		N
13.2.13.3	ME EQUIPMENT with motors		N
	a 1) For the motor part of the ME EQUIPMENT, compliance checked by tests of 13.2.8- 13.2.10, 13.2.13.3 b), 13.2.13.3 c), and 13.2.13.4, as applicable	No motors used	N
	To determine compliance with 13.2.9 and 13.2.10 motors in circuits running at 42.4 V peak a.c./ 60 V d.c. or less are covered with a single layer of cheesecloth which did not ignite during the test		N
	a 2) Tests on ME EQUIPMENT containing heating parts conducted at prescribed voltage with motor & heating parts operated simultaneously to produce the least favourable condition		N
	a 3) Tests performed consecutively when more tests were applicable to the same ME EQUIPMENT		N
	b) Motor met running overload protection test of this clause when:		N
	1) it is intended to be remotely or automatically controlled by a single control device with no redundant protection, or		N
	2) it is likely to be subjected to CONTINUOUS OPERATION while unattended		N
	Motor winding temperature determined during each steady period and maximum value did not exceed Table 27 (Insulation Class, Maximum temperature measured °C)	See Appended Table 13.2	N
	Motor removed from ME EQUIPMENT and tested separately when load could not be changed in appropriate steps		N
	Running overload test for motors operating at 42.4 V peak a.c./60 V d.c. or less performed only when examination and review of design indicated possibility of an overload		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Test not conducted where electronic drive circuits maintained a substantially constant drive current		N
	Test not conducted based on other justifications (justification)..... :		N
	c) ME EQUIPMENT with 3-phase motors operated with normal load, connected to a 3-phase SUPPLY MAINS with one phase disconnected, and periods of operation per 13.2.10		N
13.2.13.4	ME EQUIPMENT RATED for NON-CONTINUOUS OPERATION		N
	ME EQUIPMENT (other than HAND-HELD) operated under normal load and at RATED voltage or at upper limit of RATED voltage range until increase in temperature was $\leq 5^{\circ}\text{C}$ in one hour, or a protective device operated		N
	When a load-reducing device operated in NORMAL USE, test continued with ME EQUIPMENT running idle		N
	Motor winding temperatures did not exceed values in 13.2.10		N
	Insulation Class..... :		—
	Maximum temperature measured ($^{\circ}\text{C}$)		—

14	PROGRAMMABLE ELECTRICAL MEDICAL SYSTEMS (PEMS)		N
14.1	Requirements of this clause not applied to PESS when it provided no BASIC SAFETY or ESSENTIAL PERFORMANCE, or	Without PEMS	N
	- when application of ISO 14971 showed that failure of PESS does not lead to unacceptable RISK		N
	Every PROCESS has been followed throughout the PEMS DEVELOPMENT LIFE-CYCLE and a RECORD of PROCESS has been made available as confirmed by RISK MANAGEMENT FILE REVIEW and assessment of PROCESSES cited in this Clause		N
	MANUFACTURER considered the need for additional RISK CONTROL measures when unable to follow all PROCESSES identified in Clause 14 for each constituent component of PEMS as confirmed by RISK MANAGEMENT FILE review and assessment of PROCESSES cited in this Clause		N
	Assessment of PROCESSES cited in this Clause made by internal audits		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
14.2	Documents produced from application of Clause 14 are maintained and form a part of RISK MANAGEMENT FILE in addition to RECORDS and documents required by ISO 14971		N
14.3	RISK MANAGEMENT plan required by 3.5 of ISO 14971 includes reference to PEMS VALIDATION plan		N
14.4	A PEMS DEVELOPMENT LIFE-CYCLE including a set of defined milestones has been documented		N
	At each milestone, activities to be completed, and VERIFICATION methods to be applied to activities have been defined		N
	Each activity including its inputs and outputs defined, and each milestone identifies RISK MANAGEMENT activities that must be completed before that milestone		N
	PEMS DEVELOPMENT LIFE-CYCLE tailored for a specific development by making plans detailing activities, milestones, and schedules		N
	PEMS DEVELOPMENT LIFE-CYCLE includes documentation requirements		N
14.5	A documented system for problem resolution within and between all phases and activities of PEMS DEVELOPMENT LIFE-CYCLE has been developed and maintained where appropriate		N
	Problem resolution system meets the prescribed criteria depending on type of product:		N
	– it is documented as a part of PEMS DEVELOPMENT LIFE-CYCLE		N
	– it allows reporting of potential or existing problems affecting BASIC SAFETY or ESSENTIAL PERFORMANCE		N
	– it includes an assessment of each problem for associated RISKS		N
	– it identifies criteria that must be met for the issue to be closed		N
	– it identifies the action to be taken to resolve each problem		N
14.6	RISK MANAGEMENT PROCESS		N
14.6.1	MANUFACTURER considered HAZARDS associated with software and hardware aspects of PEMS including NETWORK/DATA COUPLING, components of third-party origin, legacy subsystems when compiling list of known or foreseeable HAZARDS		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	In addition to the material in ISO 14971, Annex D, list of possible sources for HAZARDS associated with PEMS includes specified causes		N
	– failure of NETWORK/DATA COUPLING to provide characteristics necessary for PEMS to achieve its BASIC SAFETY OF ESSENTIAL PERFORMANCE		N
	– undesired feedback [physical and data] (such as unsolicited/ out of range/ inconsistent input or input from electromagnetic interference)		N
	– unavailable data		N
	– lack of integrity of data		N
	– incorrect data		N
	– incorrect timing of data		N
	– unintended interactions within & among PESS		N
	– unknown aspects or quality of third-party software		N
	– unknown aspects or quality of third-party PESS		N
	– lack of data security, particularly vulnerability to tampering, unintended interaction with other programs and viruses		N
14.6.2	Suitably validated tools and PROCEDURES assuring each RISK CONTROL measure reduces identified RISK(S) satisfactorily provided in addition to PEMS requirements in Clause 6.1 of ISO 14971		N
14.7	A documented requirement specification for PEMS and each of its subsystems (e.g. for a PESS) which includes ESSENTIAL PERFORMANCE and RISK CONTROL measures implemented by that system or subsystem.....		N
14.8	An architecture satisfying the requirement is specified for PEMS and each of subsystems.....		N
	The architecture specification makes use of considers the specified items to reduce RISK to an acceptable level, where appropriate:		N
	a) COMPONENTS WITH HIGH-INTEGRITY CHARACTERISTICS		N
	b) fail-safe functions		N
	c) redundancy		N
	d) diversity;		N
	e) partitioning of functionality		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	f) defensive design potentially limiting hazardous effects by restricting available output power or by introducing means to limit travel of actuators		N
	g) allocation of RISK CONTROL measures to subsystems and components of PEMS		N
	h) failure modes of components and their effects;		N
	i) common cause failures		N
	j) systematic failures		N
	k) test interval duration and diagnostic coverage		N
	l) maintainability		N
	m) protection from reasonably foreseeable misuse		N
	n) NETWORK/DATA COUPLING specification, when applicable		N
14.9	Design is broken up into subsystems, each with a design and test specification where appropriate, and descriptive data on design environment included in RISK MANAGEMENT FILE..... :		N
14.10	A VERIFICATION plan containing the specified information used to verify and document functions implementing BASIC SAFETY, ESSENTIAL PERFORMANCE, or RISK CONTROL measures..... :		N
	– milestone(s) when VERIFICATION is to be performed for each function		N
	– selection and documentation of VERIFICATION strategies, activities, techniques, and appropriate level of independence of the personnel performing the VERIFICATION		N
	– selection and utilization of VERIFICATION tools		N
	– coverage criteria for VERIFICATION		N
14.11	A PEMS VALIDATION plan containing validation of BASIC SAFETY & ESSENTIAL PERFORMANCE and requiring checks for unintended functioning of PEMS to perform and document PEMS VALIDATION		N
	The person with overall responsibility for PEMS VALIDATION is independent of design team, and no member of a design team is responsible for PEMS VALIDATION of their own design		N
	All professional relationships of members of PEMS VALIDATION team with members of design team documented in RISK MANAGEMENT FILE providing methods & results of PEMS VALIDATION		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
14.12	Continued validity of previous design documentation assessed under a documented modification/change PROCEDURE		N
14.13	Technical description includes the following information when PEMS is to be connected to other equipment outside control of PEMS MANUFACTURER by NETWORK/DATA COUPLING :		N
	a) characteristics of NETWORK/DATA COUPLING necessary for PEMS to achieve its INTENDED USE		N
	b) list of HAZARDOUS SITUATIONS resulting from a failure of NETWORK/DATA COUPLING to provide the specified characteristics		N
	c) instructions to RESPONSIBLE ORGANIZATION containing required information and warnings		N
	– connection of PEMS to a NETWORK/DATA COUPLING that includes other equipment could result in previously unidentified RISKS and RESPONSIBLE ORGANIZATION shall identify, analyze, and control such RISKS		N
	– subsequent changes to NETWORK/DATA COUPLING introducing new RISKS and requiring new analysis; and changes to NETWORK/DATA COUPLING include:		N
	– NETWORK/DATA COUPLING configuration change		N
	– connection of additional items to NETWORK/DATA COUPLING		N
	– disconnecting items from NETWORK/DATA COUPLING		N
	– update of equipment connected to NETWORK/DATA COUPLING		N
	– upgrade of equipment connected to NETWORK/DATA COUPLING		N
15	CONSTRUCTION OF ME EQUIPMENT		P
15.1	Risks associated with arrangement of controls and indicators of ME EQUIPMENT addressed through the application of a USABILITY ENGINEERING PROCESS... :	See Report based on IEC 60601-1-6	N/E
15.2	Parts of ME EQUIPMENT subject to mechanical wear, electrical, environmental degradation or ageing resulting in unacceptable RISK when unchecked for a long period, are accessible for inspection, replacement, and maintenance		P



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Clause	Requirement + Test	Result - Remark	Verdict
	Inspection, servicing, replacement, and adjustment of parts of ME EQUIPMENT can easily be done without damage to or interference with adjacent parts or wiring		P
15.3	Mechanical strength		P
15.3.1	Mould stress relief, push, impact, drop, and rough handling tests did not result in loss of BASIC SAFETY or ESSENTIAL PERFORMANCE	After all of these test, no cracking, no damaged, and no safety hazards	P
15.3.2	Push test conducted	See Appended Table 15.3	P
	No damage resulting in an unacceptable RISK sustained		P
15.3.3	Impact test conducted.....		P
	No damage resulting in an unacceptable RISK sustained		P
15.3.4	Drop test		P
15.3.4.1	Sample of HAND-HELD ME EQUIPMENT, ACCESSORIES and HAND-HELD part with SAFE WORKING LOAD tested	See Appended Table 15.3	N
	No unacceptable RISK resulted		P
15.3.4.2	Sample of PORTABLE ME EQUIPMENT, ACCESSORIES and PORTABLE part with SAFE WORKING LOAD withstood stress as demonstrated by test		N
	No damage resulting in an unacceptable RISK sustained		N
15.3.5	MOBILE ME EQUIPMENT and MOBILE part with SAFE WORKING LOAD and in most adverse condition in NORMAL USE passed Rough Handling tests.....		P
	No damage resulting in an unacceptable RISK sustained		P
15.3.6	Examination of ENCLOSURE made from moulded or formed thermoplastic material indicated that material distortion due to release of internal stresses by moulding or forming operations will not result in an unacceptable RISK		P
	Mould-stress relief test conducted by placing one sample of complete ME EQUIPMENT, ENCLOSURE or a portion of larger ENCLOSURE, for 7 hours in a circulating air oven at 10°C over the max temperature measured on ENCLOSURE in 11.1.3, but no less than 70 °C	70°C	P
	No damage resulting in an unacceptable RISK		P



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Clause	Requirement + Test	Result - Remark	Verdict
15.3.7	INTENDED USE, EXPECTED SERVICE LIFE, and conditions for transport and storage were taken into consideration for selection and treatment of materials used in construction of ME EQUIPMENT		P
	Based on review of EQUIPMENT, ACCOMPANYING DOCUMENTS, specifications and processing of materials, and MANUFACTURER'S relevant tests or calculations, corrosion, ageing, mechanical wear, degradation of biological materials due to bacteria, plants, animals and the like, will not result in an unacceptable RISK		P
15.4	ME EQUIPMENT components and general assembly		P
15.4.1	Incorrect connection of accessible connectors, removable without a TOOL, prevented where an unacceptable RISK exists,..... : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	a) Plugs for connection of PATIENT leads or PATIENT cables cannot be connected to outlets on same ME EQUIPMENT intended for other functions, :		N
	b) Medical gas connections on ME EQUIPMENT for different gases to be operated in NORMAL USE are not interchangeable inspection	No gas connections	N
15.4.2	Temperature and overload control devices		N
15.4.2.1	a) THERMAL CUT-OUTS and OVER-CURRENT RELEASES with automatic resetting not used in ME EQUIPMENT when their use could lead to a HAZARDOUS SITUATION..... : (ISO 14971 Cl. 4.2-4.4, 5)	No such devices used	N
	b) THERMAL CUT-OUTS with a safety function with reset by a soldering not fitted in ME EQUIPMENT		N
	c) An additional independent non-SELF-RESETTING THERMAL CUT-OUT is provided		N
	d) Operation of THERMAL CUT-OUT or OVER CURRENT RELEASE doesn't result in a HAZARDOUS SITUATION or loss of ESSENTIAL PERFORMANCE		N
	e) Capacitors or other spark-suppression devices not connected between contacts of THERMAL CUT-OUTS		N
	f) Use of THERMAL CUT-OUTS or OVER-CURRENT RELEASES do not affect safety as verified by following tests:		N



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict
	- Positive temperature coefficient devices) complied with IEC 60730-1: 2010, Clauses 15, 17, J.15, and J.17		N
	- ME EQUIPMENT containing THERMAL CUT-OUTS and OVER-CURRENT RELEASES operated under the conditions of Clause 13	See appended Table 13.2	N
	- SELF-RESETTING THERMAL CUT-OUTS and OVER-CURRENT RELEASES including circuits performing equivalent functions Certified according to appropriate standards		N
	- In the absence of Certification in accordance with IEC standards, SELF-RESETTING THERMAL CUT-OUTS and OVER-CURRENT RELEASES including circuits performing equivalent functions operated 200 times		N
	Manual reset THERMAL CUT-OUTS and OVER-CURRENT RELEASES Certified in accordance with appropriate IEC standards		N
	manual reset THERMAL CUT-OUTS and OVER-CURRENT RELEASES operated 10 times		N
	Thermal protective devices tested separately from ME EQUIPMENT when engineering judgment indicated test results would not be impacted		N
	g) Protective device incorporating a fluid filled container with heating means, operated when heater switched on with container empty and prevented an unacceptable RISK due to overheating		N
	h) ME EQUIPMENT with tubular heating elements provided with protection against overheating : (ISO 14971 Cl. 4.2-4.4)		N
15.4.2.2	Temperature settings clearly indicated when means provided to vary setting of THERMOSTATS		N
15.4.3	Batteries		P
15.4.3.1	Battery housings provided with ventilation : (ISO 14971 Cl. 4.2-4.4)		N
	Battery compartments designed to prevent accidental short circuiting	Refer to the RM File No.: ENG-3-007	P
15.4.3.2	Means provided to prevent incorrect connection of polarity :	No such risk	N
	RISK MANAGEMENT FILE includes an assessment of RISKS associated with incorrect connection or replacement of batteries : (ISO 14971 Cl. 4.2-4.4)		N



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Clause	Requirement + Test	Result - Remark	Verdict
15.4.3.3	Overcharging of battery prevented by virtue of design	No charging battery	N
	RISK MANAGEMENT FILE includes an assessment of RISKS associated with overcharging of batteries... : (ISO 14971 Cl. 4.2-4.4)		N
15.4.3.4	Primary lithium batteries comply with IEC 80086-4	Alkaline battery	N
	Secondary lithium batteries comply with IEC 62133		N
15.4.3.5	A properly RATED protective device provided within INTERNAL ELECTRICAL POWER SOURCE to protect against fire	No such device	N
	Protective device has adequate breaking capacity		N
	Justification for OVER-CURRENT RELEASES or FUSE exclusion is documented		N
	Short circuit test between the positive and negative poles of an INTERNAL ELECTRICAL POWER SOURCE between the output and protective device(s) omitted where 2 MOOPs provided, or		N
	Short circuit between the positive and negative poles of an INTERNAL ELECTRICAL POWER SOURCE between the output and protective device(s) does not result in any HAZARDOUS SITUATION		N
15.4.4	Indicator lights provided to indicate ME EQUIPMENT is ready for		N
	An additional indicator light provided on ME EQUIPMENT with a stand-by state or a warm-up state exceeding 15 s,		N
	Indicator lights provided on ME EQUIPMENT incorporating non-luminous heaters to indicate heaters are operational	No non-luminous heaters	N
	RISK MANAGEMENT FILE includes an assessment of RISKS associated with the use of indicator lights for EQUIPMENT incorporating non-luminous heaters ... : (ISO 14971 Cl. 4.2-4.4)		N
	Requirement not applied to heated stylus-pens for recording purposes		N
	Indicator lights provided on ME EQUIPMENT to indicate an output exists		N
	Colours of indicator lights complied with 7.8.1		N
	Charging mode visibly indicated		N
15.4.5	Risks associated with pre-set controls addressed in RISK MANAGEMENT PROCESS	No such part	N
	(ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		



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Clause	Requirement + Test	Result - Remark	Verdict
15.4.6	Actuating parts of controls of ME EQUIPMENT		N
15.4.6.1	a) Actuating parts cannot be pulled off or loosened during NORMAL USE	No such controls	N
	b) Controls secured so that the indication of any scale always corresponds to the position of the control		N
	c) Incorrect connection prevented by adequate construction when it could be separated without use of a TOOL		N
	When torque values per Table 30 applied knobs did not rotate		N
	Tests conducted with no unacceptable RISK		N
15.4.6.2	Stops on rotating/ movable parts of controls are of adequate mechanical strength		N
	Torque values in Table 30 applied.....		N
	No unexpected change of the controlled parameter when tested.....		N
15.4.7	Cord-connected HAND-HELD and foot-operated control devices		N
15.4.7.1	a) HAND-HELD control devices of ME EQUIPMENT complied with 15.3.4.1	No such device	N
	b) Foot-operated control device supported an actuating force of 1350 N in its position of NORMAL USE with no damage.....		N
15.4.7.2	Control device of HAND-HELD and foot-operated control devices turned in all possible abnormal positions and placed on a flat surface		N
	No unacceptable RISK caused by changing control setting when accidentally placed in an abnormal position		N
15.4.7.3	a) Foot-operated control device is at least rated IPX1		N
	b) ENCLOSURE of foot operated control devices containing electrical circuits is at least IPX6.....		N
15.4.8	Aluminium wires less than 16 mm ² in cross-sectional area are not used		N
15.4.9	a) Oil container in PORTABLE ME EQUIPMENT allows for expansion of oil and is adequately sealed	No oil container used	N
	b) Oil containers in MOBILE ME EQUIPMENT sealed to prevent loss of oil during transport		N
	A pressure-release device operating during NORMAL USE is provided		N



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Clause	Requirement + Test	Result - Remark	Verdict
	c) Partially sealed oil-filled ME EQUIPMENT and its parts provided with means for checking the oil level to detect leakage		N
	ME EQUIPMENT and technical description examined, and manual tests conducted to confirm compliance with above requirements		N
15.5	MAINS SUPPLY TRANSFORMERS OF ME EQUIPMENT and transformers providing separation in accordance with 8.5		N
15.5.1	Overheating		N
15.5.1.1	Transformers of ME EQUIPMENT are protected against overheating	Internally powered ME EQUIPMENT	N
	During tests, windings did not open, no HAZARDOUS SITUATION occurred, and maximum temperatures of windings did not exceed values in Table 31		N
	Dielectric strength test conducted after short circuit and overload tests		N
15.5.1.2	Transformer output winding short circuited, and test continued until protective device operated or THERMAL STABILITY achieved		N
	Short circuit applied directly across output windings		N
15.5.1.3	Multiple overload tests conducted on windings		N
15.5.2	Transformers operating at a frequency above 1kHz tested according to clause 8.8.3.....		N
	Transformer windings provided with adequate insulation		N
	Dielectric strength tests were conducted	See appended Table 15.5.2	N
15.5.3	Transformers forming MEANS OF PROTECTION as required by 8.5 comply with	See appended Table 8.10	N
	- Means provided to prevent displacement of end turns		N
	- protective earth screens with a single turn have insulated overlap		N
	- Exit of wires from internal windings of toroid transformers protected with double sleeving		N
	- insulation between primary and secondary windings complies with 8.8.2		N
	- CREEPAGE DISTANCES and AIR CLEARANCE comply with 8.9.4		N

16	ME SYSTEMS	Can't be a part of ME SYSTEM	N
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Clause	Requirement + Test	Result - Remark	Verdict
16.1	After installation or subsequent modification, Me system didn't result in an unacceptable risk		N
	risk management file includes an assessment of risks associated with installation and modification of an me system..... : (ISO 14971 Cl. 4.2-4.4, 5)		N
	Only hazards arising from combining various equipment to form a me system considered		N
	– me system provides the level of safety within the patient environment equivalent to me equipment complying with this standard		N
	– me system provides the level of safety outside patient environment equivalent to equipment complying with their respective IEC or ISO safety standards		N
	– tests performed in normal condition, except as specified		N
	– tests performed under operating conditions specified by manufacturer of me system		N
	Safety tests previously conducted on individual equipment of me system according to relevant standards not repeated		N
	Risk management methods used by manufacturer of an me system reconfigurable by responsible organization or operator		N
	Non-me equipment used in me system complied with applicable IEC or ISO safety standards		N
	Equipment relying only on basic insulation for protection against electric shock not used in me system		N
16.2	Accompanying documents of an me system		N
	Documents containing all data necessary for me system to be used as intended by manufacturer including a contact address accompany me system or modified me system		N
	Accompanying documents regarded as a part of me system		N
	a) accompanying documents provided for each item of me equipment supplied by manufacturer		N
	b) accompanying documents provided for each item of non-me equipment supplied by manufacturer		N
	c) the required information is provided:		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– specifications, instructions for use as intended by manufacturer, and a list of all items forming the me system		N
	– instructions for installation, assembly, and modification of me system to ensure continued compliance with this standard		N
	– instructions for cleaning and, when applicable, disinfecting and sterilizing each item of equipment or equipment part forming part of the me system		N
	– additional safety measures to be applied during installation of me system		N
	– identification of parts of me system suitable for use within the patient environment		N
	– additional measures to be applied during preventive maintenance		N
	– a warning forbidding placement of multiple socket-outlet, when provided and it is a separate item, on the floor		N
	– a warning indicating an additional multiple socket-outlet or extension cord not to be connected to me system		N
	– a warning to connect only items that have been specified as part of me system or specified as being compatible with me system		N
	– maximum permissible load for any multiple socket-outlet(s) used with me system		N
	– instructions indicating multiple socket-outlets provided with the me system to be used only for supplying power to equipment intended to form part of me system		N
	– an explanation indicating risks of connecting non-me equipment supplied as a part of me system directly to wall outlet when non-me equipment is intended to be supplied via a multiple socket-outlet with a separating transformer		N
	– an explanation indicating risks of connecting any equipment supplied as a part of me system to multiple socket-outlet		N
	– permissible environmental conditions of use for me system including conditions for transport and storage		N
	– instructions to operator not to, simultaneously, touch parts referred to in 16.4 and patient		N
	d) the following instructions provided for use by responsible organization:		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– adjustment, cleaning, sterilization, and disinfection procedures		N
	– assembly of me systems and modifications during actual service life shall be evaluated based on the requirements of this standard		N
16.3	Instructions for use of me equipment intended to receive its power from other equipment in an me system, describe the other equipment to ensure compliance with these requirements		N
	Transient currents restricted to allowable levels for the specified IPS or UPS		N
	Technical description and installation instructions specify the actual transient currents where an IPS or UPS is not specified		N
16.4	Parts of non-me equipment in patient environment subject to contact by operator during maintenance, calibration, after removal of covers, connectors operated at a voltage voltage in 8.4.2 c)		N
16.5	Safety measures incorporating a separation device applied when functional connection between me equipment and other items of an me system or other systems can cause allowable values of leakage current to exceed		N
	Separation device has dielectric strength, creepage and clearances required for one means of operator protection		N
	Working voltage was highest voltage across separation device during a fault condition, but not less than maximum mains voltage (V).....		N
16.6	Leakage currents		N
16.6.1	Touch current in normal condition did not exceed 100 μ A.....	See appended Table 16.6.1	N
	Touch current did not exceed 500 μ A in event of interruption of any non-permanently installed protective earth conductor	See appended Table 16.6.1	N
16.6.2	Current in protective earth conductor of multiple socket-outlet didn't exceed 5 mA.....		N
16.6.3	Patient leakage current and total patient leakage current of me system in normal condition did not exceed values	See appended Tables 8.7 8.7.4.7 and 16.6.1	N
16.7	Me system complied with applicable requirements of Clause 9	See applicable appended Tables in section 9	N
16.8	Interruption and restoration power to the me system or any part of the me system did not result in a loss of basic safety or essential performance		N



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Clause	Requirement + Test	Result - Remark	Verdict
16.9	Me system connections and wiring		N
16.9.1	Incorrect connection of accessible connectors, removable without a tool, prevented where unacceptable RISK can result		N
	risk management file includes an assessment of risks associated with plugs for connection of patient leads or cables likely to be located in the patient environment : (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N
	– Plugs for connection of patient leads or patient cables could not be connected to other outlets of the same me system likely to be located in patient environment, except when examination of connectors and interchanging them proved no unacceptable risk results		N
	Medical gas connections on the me system for different gasses operated in normal use are not interchangeable		N
16.9.2	Mains parts, components and layout		N
16.9.2.1	a) – multiple socket-outlet only allows connection using a tool, or		N
	– multiple socket-outlet is of a type that cannot accept mains plugs of any of the kinds specified in IEC/TR 60083, or		N
	– multiple socket-outlet is supplied via a separating transformer		N
	b) – multiple socket-outlet marked with safety sign 2 of Table D.2 visible in normal use, and		N
	– marked either individually or in combinations, with the maximum allowed continuous output in amperes or volt-amperes, or		N
	– marked to indicate the equipment or equipment parts it may safely be attached to		N
	– multiple socket-outlet is a separate item or an integral part of me equipment or non-me equipment		N
	c) Multiple socket-outlet complied with IEC 60884-1 and the following requirements:		N
	– Creepage and clearances complied with 8.9		N
	– It is class i, and protective earth conductor is connected to earthing contacts in socket-outlets		N
	– Protective earth terminals and protective earth connections comply with 8.6:		N



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Clause	Requirement + Test	Result - Remark	Verdict
	– Enclosure complied with 8.4.2 d)		N
	– Mains terminal devices and wiring complied with 8.11.4, when applicable		N
	– Ratings of components are not in conflict with conditions of use	See appended Table 8.10	N
	– Electrical terminals and connectors of multiple socket-outlets prevent incorrect connection of accessible connectors removable without a tool		N
	– Power supply cord complied with 8.11.3		N
	d) Additional requirements applied when multiple socket-outlet combined with a separating transformer:		N
	– Separating transformer complied with this standard or IEC 61558-2-1,	See appended Table 8.10	N
	– Separating transformer is class i		N
	– Degree of protection against ingress of water specified as in IEC 60529		N
	– Separating transformer assembly marked according to 7.2 and 7.3		N
	– Multiple socket-outlet permanently connected to separating transformer, or socket-outlet of separating transformer assembly cannot accept mains plugs as identified in IEC/TR 60083		N
16.9.2.2	The impedance between the protective earth pin in the mains plug and any part that is protectively earthed did not exceed 200 m		N
	Removal of any single item of equipment in me system will not interrupt the protective earthing of any other part without simultaneous disconnection of electrical supply to that part		N
	Additional protective earth conductors can be detachable only by use of a tool		N
16.9.2.3	Conductors connecting different items within an me system protected against mechanical damage		N

17	ELECTROMAGNETIC COMPATIBILITY OF ME EQUIPMENT AND ME SYSTEMS		N/E
	Risks associated confirmed by review.....		N/E
	– electromagnetic phenomena at locations where me equipment or me system is to be used as stated in accompanying documents		N/E



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Clause	Requirement + Test	Result - Remark	Verdict
	risk management file includes an assessment of risks associated with the introduction of electromagnetic phenomena into the environment by the equipment or system..... (ISO 14971 Cl. 4.2-4.4, 5, 6.2-6.5)		N/E
	– introduction of electromagnetic phenomena into environment by me equipment or me system that might degrade performance of other devices, electrical equipment, and systems	See IEC 60601-1-2 Report	N/E

ANNEX G	PROTECTION AGAINST HAZARDS OF IGNITION OF FLAMMABLE ANESTHETIC MIXTURES	N
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ANNEX L	INSULATED WINDING WIRES FOR USE WITHOUT INTERLEAVED INSULATION			N
4.2.2	RM RESULTS TABLE: General requirements for RISK MANAGEMENT ^[1]			P
Clause of ISO 14971	Document Ref. in RMF (Document No. paragraph/clause, version)		Result - Remarks	Verdict
	General process	Particular Medical Device		
3.1	File No.: ENG-01-011	—	Risk Management Process (excluding production and post-production)	P
3.2	ENG-01-011	—	Adequate Resources	P
3.2	ENG-01-011	—	Qualification of personnel	P
3.2	ENG-01-011	—	Lifecycle phases of a product	P
3.3	—	ENG-01-011	Qualification of personnel	P
3.4a	—	ENG-01-011	The scope of the risk management activities of the plan	P
3.4b	—	ENG-01-011	Assignment of responsibilities and authorities	P
3.4c	—	ENG-01-011	Requirements for review of risk management activities	P
3.4d	—	ENG-01-011	Risk Acceptance Criteria	P
3.4e	—	ENG-01-011	Verification	P
3.5	—	ENG-01-011	Risk management file	P
4.1	—	ENG-01-011	Risk analysis process	P
4.2	—	ENG-01-011	Safety characteristic questions potential hazard	P
4.3	—	ENG-01-011	Identification of hazards	P
4.4	—	ENG-01-011	Estimation of the risk(s) for each hazardous situation	P
5	—	ENG-01-011	Risk evaluation recorded	P
6.2	—	ENG-01-011	Risk control option analysis recorded	P



IEC/EN 60601-1			
Clause	Requirement + Test	Result - Remark	Verdict

4.2.2	RM RESULTS TABLE: General requirements for RISK MANAGEMENT ^[1]		P
Clause of ISO 14971	Document Ref. in RMF (Document No. paragraph/clause, version)		Verdict
	General process	Particular Medical Device	
6.3	—	ENG-01-011	P
		a, Risk control measures recorded b, Effectiveness of the risk control measures verified and recorded c, Implementation of the risk control measures verified and recorded	
6.4	—	ENG-01-011	P
6.5	—	ENG-01-011	P
6.6a	—	ENG-01-011	P
6.6b	—	ENG-01-011	P
6.7	—	ENG-01-011	P
7	—	ENG-01-011	P
8	—	ENG-01-011	P

Supplementary Information:

- 1: Document Ref should be with regards to the policy/procedure documents and documents containing device specific output.
2: The Number of the Risk Management File No. is SCS-ENG-3-007-XX("XX" denotes digits from "00" to "13")

4.3	TABLE: ESSENTIAL PERFORMANCE		N
List of ESSENTIAL PERFORMANCE functions		MANUFACTURER'S document number reference or reference from this standard or collateral or particular standard(s)	Remarks

Supplementary Information:

4.11	TABLE: Power Input					N
Operating Conditions / Ratings		Voltage (V)	Frequency (Hz)	Current (A)	Power (W/VA)	Power factor (cos φ)
--		--	--	--	--	--

Supplementary Information: Internally powered

5.9.2	TABLE: Determination of ACCESSIBLE parts		N/A
Location		Determination method (NOTE1)	Comments
Enclosure outside surface		visual	--



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Clause	Requirement + Test	Result - Remark	Verdict

5.9.2	TABLE: Determination of ACCESSIBLE parts		N/A
Location		Determination method (NOTE1)	Comments
Inside battery after removing cover		visual, test hook	--
Supplementary information: NOTE 1 - The determination methods are: visual; rigid test finger; jointed test finger; test hook.			

7.1.2	TABLE: Legibility of Marking		P
Markings tested	Ambient Illuminance (lx)	Remarks	
Outside Markings (Clause 7.2)	100-1500 lx	P	
Inside Markings (Clause 7.3)	100-1500 lx	P	
Controls & Instruments (Clause 7.4)	100-1500 lx	P	
Safety Signs (Clause 7.5)	-	-	
Symbols (Clause 7.6)	100-1500 lx	P	
Supplementary information:			
Observer, with a visual acuity of 0 on the log Minimum Angle of Resolution (log MAR) scale or 6/6 (20/20) and is able to read N6 of the Jaeger test card in normal room lighting condition (~500lx), reads marking at ambient illuminance least favourable level in the range of 100 lx to 1,500 lx. The ME EQUIPMENT or its part was positioned so that the viewpoint was the intended position of the OPERATOR or if not defined at any point within the base of a cone subtended by an angle of 30° to the axis normal to the centre of the plane of the marking and at a distance of 1 m.			

7.1.3	TABLE: Durability of marking test		P
Characteristics of the Marking Label tested:		Remarks	
Material of Marking Label	Polyester label	P	
Ink/other printing material or process.....	Ink	P	
Material (composition) of Warning Label	--	N	
Ink/other printing material or process.....	--	N	
Other.....	None	N	
Marking Label Tested:		Remarks	
Marking label		P	
Supplementary information: Marking rubbed by hand, first for 15 s with a cloth rag soaked with distilled water, then for 15 s with a cloth rag soaked with ethanol 96%, and then for 15 s with a cloth rag soaked with isopropyl alcohol.			

8.4.2	TABLE: TABLE: Working Voltage / Power Measurement		N
Test supply voltage/frequency (V/Hz) ¹			
Location	Measured values	Remarks	



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Clause	Requirement + Test	Result - Remark	Verdict

8.4.2	TABLE: TABLE: Working Voltage / Power Measurement					N
From/To	Vrms	Vpk or Vdc	Peak-to-peak ripple ²	Power W/VA	Energy (J)	
Supplementary Information:						
1. The input supply voltage to the ME EQUIPMENT shall be the RATED voltage or the voltage within the RATED voltage range which results in the highest measured value. See clause 8.5.4.						
2. If the d.c peak-to-peak ripple >10%, waveform considered as a.c. See clause 8.4.2.2						

8.4.3	TABLE: ME EQUIPMENT for connection to a power source by a plug - measurement of voltage or calculation of stored charge 1 s after disconnection of plug from mains supply									N
Maximum allowable voltage (V).....:										60
Voltage measured (V)										
Voltage Measured Between:	1	2	3	4	5	6	7	8	9	10
Plug pins 1 and 2	-	-	-	-	-	-	-	-	-	-
Plug pin 1 and plug earth pin	-	-	-	-	-	-	-	-	-	-
Plug pin 2 and plug earth pin	-	-	-	-	-	-	-	-	-	-
Plug pin 1 and enclosure	-	-	-	-	-	-	-	-	-	-
Plug pin 2 and enclosure	-	-	-	-	-	-	-	-	-	-
Maximum allowable stored charge when measured voltage exceeded 60 v (μc).....:									45	
Calculated stored charge (μc)										
Voltage Measured Between:	1	2	3	4	5	6	7	8	9	10
Plug pins 1 and 2	-	-	-	-	-	-	-	-	-	-
Plug pin 1 and plug earth pin	-	-	-	-	-	-	-	-	-	-
Plug pin 2 and plug earth pin	-	-	-	-	-	-	-	-	-	-
Plug pin 1 and enclosure	-	-	-	-	-	-	-	-	-	-
Plug pin 2 and enclosure	-	-	-	-	-	-	-	-	-	-
Supplementary information:										



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Clause	Requirement + Test	Result - Remark	Verdict

8.4.4	TABLE: Internal capacitive circuits – measurement of residual voltage or calculation of the stored charge in capacitive circuits (i.e., accessible capacitors or circuit parts) after de-energizing ME EQUIPMENT		N
Maximum allowable residual voltage (V):		60 V	
Maximum allowable stored charge when residual voltage exceeded 60 V :		45 μ C	
Description of the capacitive circuit (i.e., accessible capacitor or circuit parts)	Measured residual voltage (V)	Calculated stored charge (μ C)	Remarks
Supplementary information:			

8.5.5.1a	TABLE: defibrillation-proof applied parts – measurement of hazardous electrical energies				N
Test Condition: Figs. 9 & 10	Measurement made on accessible part	Applied part with test voltage	Test voltage polarity	Measured voltage between Y1 and Y2 (mV)	Remarks
Supplementary information:					

8.5.5.1b	TABLE: defibrillation-proof applied parts – verification of recovery time				N
Applied part with test voltage	Test voltage polarity	Recovery time from documents (s)	Measured recovery time (s)	Remarks	
Supplementary information:					

8.5.5.2	TABLE: DEFIBRILLATION-PROOF APPLIED PARTS OF PATIENT CONNECTIONS of DEFIBRILLATION-PROOF APPLIED PARTS - Energy reduction test –measurement of Energy delivered to a 100 Ω load			N
Test Voltage applied to		Measured Energy E1 (mJ)	Measured Energy E2 (mJ)	Energy E1 as % of E2 (%)
PATIENT CONNECTION 1 or APPLIED PART with PATIENT CONNECTIONS 2, 3, and 4 of the same APPLIED PART connected to earth				



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Clause	Requirement + Test	Result - Remark	Verdict
	PATIENT CONNECTION 2 or APPLIED PART with PATIENT CONNECTIONS 1, 3, and 4 of the same APPLIED PART connected to earth		
	PATIENT CONNECTION 3 or APPLIED PART with PATIENT CONNECTIONS 1, 2, and 4 of the same APPLIED PART connected to earth		
	PATIENT CONNECTION 4 or APPLIED PART with PATIENT CONNECTIONS 1, 2, and 3 of the same APPLIED PART connected to earth		
Supplementary information: For compliance: E1 must at least 90% of E2 E1= Measured energy delivered to 100 Ω with ME equipment connected; E2= Measured energy delivered to 100 Ω without ME equipment connected.			

8.6.4	TABLE: Impedance and current-carrying capability of PROTECTIVE EARTH CONNECTIONS				N
Type of ME EQUIPMENT & impedance measured between parts		Test current (A) /Duration (s)	Voltage drop measured between parts (V)	Maximum calculated impedance (m Ω)	Maximum allowable impedance (m Ω)
Supplementary information:					
8.7	TABLE: leakage current				P
Type of leakage current and test condition (including single faults)		Supply voltage (V)	Supply frequency (Hz)	Measured max. value (μ A)	Remarks
Fig. 14 - Touch Current (TC)		(V)	(Hz)	Before/After Humidity (μ A)	Maximum allowed values: 100 μ A NC; 500 μ A SFC
TC, NC		3.0Vd.c.	--	0.2/0.02	-
Fig. 15 - Patient Leakage Current (P)		(V)	(Hz)	Before/After Humidity (μ A)	Maximum allowed values: Type B or BF AP: 10 μ A NC; 50 μ A SFC (d.c. current); 100 μ A NC; 500 μ A SFC (a.c.) Type CF AP: 10 μ A NC; 50 μ A SFC (d.c. or a.c. current)
P, NC		3.0Vd.c.	--	0.4/0.4	Type BF
Fig. 16 - Patient leakage current with mains on the F-type applied parts (PM)		(V)	(Hz)	Before/After Humidity (μ A)	Maximum allowed values: Type B: N/A Type BF AP: 5000 μ A Type CF AP: 50 μ A
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Supplementary information:					
Note 1: For EARTH LEAKAGE CURRENT see 8.7.3 d) and 8.7.4.5;					
Note 2: For TOUCH CURRENT see 8.7.3 c) and 8.7.4.6;					
Note 3: For PATIENT LEAKAGE CURRENT SEE 8.7.3.b) and 8.7.4.7					



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Clause	Requirement + Test	Result - Remark	Verdict

Note 4: Total PATIENT LEAKAGE CURRENT values are only relative to equipment with multiple APPLIED PARTS of the same type. See 8.7.4.7 h). The individual APPLIED PARTS complied with the PATIENT LEAKAGE CURRENT values.

Note 5: In addition to conditions indicated in the Table, tests conducted at operating temperature and after humidity preconditioning of 5.7, EQUIPMENT energized in stand-by condition and fully operating, max rated supply frequency, at 110 % of the max RATED MAINS VOLTAGE, and after relevant tests of Clause 11.6 (i.e., overflow, spillage, leakage, ingress of water and particulate matter, cleaning & disinfection, & sterilization).

ER - Earth leakage current	A - After humidity conditioning
TC - Touch current	B - Before humidity conditioning
P - Patient leakage current	1 - Switch closed or set to normal polarity
PA - Patient auxiliary current	0 - Switch open or set to reversed polarity
TP - Total Patient current	NC - Normal condition
PM - Patient leakage current with mains on the applied parts	SFC - Single fault condition
MD - Measuring device	

8.8.3	TABLE: Dielectric strength test of solid insulating materials with safety function – MEANS OF OPERATOR PROTECTION (MOOP) / MEANS OF PATIENT PROTECTION (MOPP)				P
Insulation under test (area from insulation diagram)	Insulation Type (1 or 2 MOOP/MOPP)	Reference Voltage		D.C. test voltages in V r.m.s ¹	Dielectric breakdown after 1 minute Yes/No ²
		PEAK WORKING VOLTAGE (U) V _{peak}	PEAK WORKING VOLTAGE (U) V d.c.		
Before humidity					
①	RI (2 MOPP)	-	3.0	500	No
②	RI (2 MOPP)	-	3.0	500	No
③	BI (1 MOPP)	--	-	--	No
After humidity					
①	RI (2 MOPP)	-	3.0	500	No
②	RI (2 MOPP)	-	3.0	500	No
③	BI (1 MOPP)	--	-	--	No
Test for model: 0343, 0369					
Supplementary information:					
¹ Alternatively, per the Table (i.e., __dc), a d.c. test voltage equal to the peak value of the a.c. test voltage used.					
² A) Immediately after humidity treatment of 5.7, ME EQUIPMENT de-energized, B) after required sterilization PROCEDURE, ME EQUIPMENT de-energized, C) after reaching steady state operating temperature as during heating test of 11.1.1, and D) after relevant tests of 11.6 (i.e., overflow, spillage, leakage, ingress of water, cleaning, disinfection, and sterilization).					

8.8.4.1	TABLE: Resistance to heat - Ball pressure test of thermoplastic parts		N
	Allowed impression diameter (mm)	≤ 2 mm	—
	Force (N)	20	—
Part/material		Test temperature (°C)	Impression diameter (mm)



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Insulating material supporting uninsulated Mains Parts	125	1.2
Supplementary information:		

8.9.2	TABLE: Short circuiting of each single one of the CREEPAGE DISTANCES and AIR CLEARANCES for insulation in the MAINS PART between parts of opposite polarity in lieu of complying with the required measurements in 8.9.4			N
Specific areas of circuits short-circuited and test conditions		Test in lieu of CREEPAGE DISTANCE or AIR CLEARANCE ¹	HAZARDOUS SITUATION observed (i.e., fire hazard, shock hazard, explosion, discharge of parts, etc.)? Yes/No	Remarks
Supplementary information: Note 1: AC - AIR CLEARANCE CD - CREEPAGE DISTANCE				

8.9.3.2	Table: Thermal cycling tests on one sample of insulating compound forming solid insulation between conductive parts			N
Part Test	8.9.3.4 - Test duration and temperature for 10 cycles after which the sample was subjected to Humidity Preconditioning per Cl. 5.7	Dielectric test voltage	Dielectric strength test after humidity preconditioning per cl. 5.7 except for 48 h only, Breakdown: Yes/No	Crack or voids in the insulating compound: Yes/No
	68 h at $T1 \pm 2^\circ\text{C} = ___^\circ\text{C}$ ¹			
	1 h at $25^\circ\text{C} \pm 2^\circ\text{C}$			
	2 h at $0^\circ\text{C} \pm 2^\circ\text{C}$			
	1 or more h at $25^\circ\text{C} \pm 2^\circ\text{C}$			
Supplementary information: ¹ T1 = 10 °C above the maximum temperature of relevant part determined per 11.1.1, or 85 °C, the higher of the two. 10 °C not added to T1 when temperature measured by an embedded thermocouple. Used gradual transition from one temperature to another.				

8.9.3.3	Table: Thermal cycling tests on one sample of cemented joint with other insulating parts (see 8.9.3.3)	N
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Part tested	Sample	Each test duration and temperature	Dielectric test voltage	Dielectric strength test, Breakdown: Yes/No
	1	10 Cycles conducted of the following: 1 - 68 h at $T_1 \pm 2^\circ\text{C} = ___^\circ\text{C}^1$ 2 - 1 h at $25^\circ\text{C} \pm 2^\circ\text{C}$ 3 - 2 h at $0^\circ\text{C} \pm 2^\circ\text{C}$ 4 - 1 or more h at $25^\circ\text{C} \pm 2^\circ\text{C}$		
	2	Humidity Conditioning per 5.7		
	3	Humidity Conditioning per 5.7		

Supplementary information:

¹ $T_1 = 10^\circ\text{C}$ above the maximum temperature of relevant part determined per 11.1.1, or 85°C , the higher of the two. 10°C not added to T_1 when temperature measured by an embedded thermocouple. Used gradual transition from one temperature to another.

8.10	TABLE: List of critical components					P
Component/ Part No.	Manufacturer/ Trademark	Type No./model No./	Technical data	Standard No./, Edition	Mark(s) & Certificates of conformity ¹	
Internal wire	Interchangeable	Interchangeable	Min. 80°C , 300V	UL 758	UL	
PCB	Interchangeable	Interchangeable	V-0, 130°C	UL 94	UL	
Plastic Enclosure	Interchangeable	Interchangeable	V-0, 130°C	UL 94	UL	

Supplementary information:

1) An asterisk indicates a mark which assures the agreed level of surveillance. See Licenses and Certificates of Conformity for verification.



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Clause	Requirement + Test	Result - Remark	Verdict

8.10 b	TABLE: List of identified components with high integrity characteristics					N
Component/ Part No.	Manufacturer/ Trademark	Type No./model No./	Technical data	Standard No./, Edition	Mark(s) & Certificates of conformity 1	
Supplementary information: 1) An asterisk indicates a mark which assures the agreed level of surveillance. See Licenses and Certificates of Conformity for verification.						

8.11.3.5	TABLE: Cord anchorages					N
Cord under test	Mass of equipment (kg)	Pull (N)	Torque Nm)	Remarks		
Supplementary information:						

8.11.3.6	TABLE: Cord guard					N
Cord under test	Test mass	Measured curvature	Remarks			
Supplementary information:						

9.2.2.2	TABLE: Measurement of gap "a" according to Table 20 (ISO 13852: 1996)					N
Part of body	Allowable adult gap ¹ , mm	Measured adult gap, mm	Allowable children gap ¹ , mm	Measured children gap, mm		
Body	> 500		> 500	--		
Head	> 300 or < 120		> 300 or < 60	--		
Leg	> 180		> 180	--		
Foot	> 120 or < 35		> 120 or < 25	--		
Toes	> 50		> 50	--		
Arm	> 120		> 120	--		
Hand, wrist, fist	> 100		> 100	--		
Finger	> 25 or < 8		> 25 or < 4	--		
Supplementary information: ¹ In general, gaps for adults used, except when the device is specifically designed for use with children, values for children applied.						



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Clause	Requirement + Test	Result - Remark	Verdict

9.4.2.1	TABLE: Instability—overbalance in transport position		N
ME equipment preparation	Test Condition (transport position)	Remarks	
--	--	--	
Supplementary information:			

9.4.2.2	TABLE: Instability—overbalance excluding transport position		N
ME equipment preparation	Test Condition (excluding transport position) Test either 5 ° incline and verify Warning marking or 10 ° incline)	Remarks	
--	--	--	
Supplementary information:			

9.4.2.3	TABLE: Instability—overbalance from horizontal and vertical forces		N
ME equipment preparation	Test Condition (force used, direction of force, weight of equipment, location of force)	Remarks	
Supplementary information:			

9.4.2.4.2	TABLE: Castors and wheels – Force for propulsion		N
ME equipment preparation	Test Condition (force location and height)	Remarks	
Supplementary information:			

9.4.2.4.3	TABLE: Castors and wheels – Movement over a threshold		N
ME equipment preparation	Test Condition (speed of movement)	Remarks	
Supplementary information:			

9.4.3.1	TABLE: Instability from unwanted lateral movement (including sliding) in transport position		N
ME equipment Preparation	Test Condition (transport position, working load, locking device(s), caster position)	Remarks	
Supplementary information:			



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9.4.3.2	TABLE: Instability from unwanted lateral movement (including sliding) excluding transport position		N
ME equipment Preparation	Test Condition (working load, locking device(s), caster position, force, force location, force direction)	Remarks	
Supplementary information:			

9.4.4	TABLE: Grips and other handling devices		N
Clause and Name of Test	Test Condition	Remarks	
Supplementary information:			

9.7.5	TABLE: Pressure vessels					N
Hydraulic, Pneumatic or Suitable Media and Test Pressure	Vessel Burst	Permanent Deformation	Leaks	Vessel fluid substance	Remarks	
Supplementary Information:						

9.8.3.2	TABLE: PATIENT support/suspension system - Static forces				N
ME EQUIPMENT part or area	Position	Load	Area	Remarks	
Supplementary Information:					

9.8.3.3	TABLE: Support/Suspension System – Dynamic forces due to loading from persons				N
ME equipment part or area	Position	Safe Working Load	Area	Remarks	
Supplementary Information:					

10.1.1	TABLE: Measurement of X - radiation		N
Maximum allowable radiation pA/kg (μ Sv/h) (mR/h)		36 (5 μ Sv/h) (0.5 mR/h)	



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Clause	Requirement + Test	Result - Remark	Verdict

Surface area under test Surface no./ Description ¹	Measured Radiation, pA/kg (μSv/h) (mR/h)	Remarks
1/ /		
2/ /		
3/ /		
4/ /		
5/ /		
6/ /		
7/ /		
8/ /		
9/ /		
10/ /		

Supplementary information: ¹ Measurements made at a distance of 5 cm from any surface to which OPERATOR (other than SERVICE PERSONNEL) can gain access without a TOOL, is deliberately provided with means of access, or is instructed to enter regardless of whether or not a TOOL is needed to gain access

11.1.1	TABLE: Excessive temperatures in ME EQUIPMENT					P
Model No.:		--	—	—	—	—
Test ambient (°C)		See below	—	—	—	—
Test supply voltage/frequency (V/Hz) ⁴		3Vd.c.	—	—	—	—
Model No.	Thermo- couple No.	Thermocouple location ³	Max allowable temperatur e ¹ from Table 22, 23 or 24 or RM file for AP ⁵ (°C)	Max measured temperature ² ,/ Adjust to 40°C (°C)	Remarks	
—	101	Ambient	--	40.0		
—	104	PCB	130	42.1		
—	105	Wire	60	41.8		
—	106	Enclosure	60	40.5		



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Clause	Requirement + Test	Result - Remark	Verdict

Supplementary information:

¹ Maximum allowable temperature on surfaces of test corner is 90 °C

² Max temperature determined in accordance with 11.1.3e)

³ When thermocouples used to determine temperature of windings, limits of Table 22 reduced by 10 °C.

⁴ Supply voltage:

- ME equipment with heating elements - 110 % of the maximum RATED voltage;
- Motor operated ME equipment - least favourable voltage between 90 % of the minimum RATED and 110 % of the maximum RATED voltage. ME equipment operated under normal load and normal DUTY CYCLE.
- Combined heating and motor operated and other ME equipment - tested both at 110 % of the maximum RATED voltage and at 90 % of the minimum RATED voltage.

⁵ APPLIED PARTS intended to supply heat to a PATIENT - See RISK MANAGEMENT FILE containing temperatures and clinical effects. Also, see instructions for use.

Information from Risk Management, as applicable:

11.1.3d	TABLE: Temperature of windings by change-of-resistance method						N	
Temperature T of winding:	t ₁ (°C)	R ₁ (Ω)	t ₂ (°C)	R ₂ (Ω)	T (°C)	Allowed T _{max} (°C)	Insulation class	
Supplementary information:								

11.2.2.1	TABLE: Alternative method to 11.2.2.1 a) 5) to determine existence of an ignition source		N
Areas where sparking might cause ignition:		Remarks	
1.			
2.			
3.			
5.			
6.			
Materials of the parts between which sparks could occur (Composition, Grade Designation, Manufacturer):		Remarks	
1.			
2.			
3.			
4.			
5.			
6.			
Test parameters selected representing worst case conditions for ME EQUIPMENT:		Remarks	
Oxygen concentration (%)			



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Fuel..... :		
Current (A)..... :		
Voltage (V)..... :		
Capacitance (μ F)..... :		
Inductance or resistance (h or Ω)..... :		
No. of trials (300 Min)..... :		
Sparks resulted in ignition (Yes/No)..... :		

Supplementary information:

Test procedure of 11.2.2.1 a) 5) & Figs 35-37 used for tests. For circuits not in Figs 35-37, test voltage or current set at 3 times the worst case values with other parameters set at worst case values to determine if ignition can occur.

11.6.1	TABLE: overflow, spillage, leakage, ingress of water, cleaning, disinfection, sterilization, compatibility with substances	P
--------	--	---

Clause / Test Name	Test Condition	Part under test	Remarks
11.6.6/Cleaning	Isopropyl alcohol 70% is used to clean and disinfect the thermometer casing and the probe	The outer of device and probe	Pass

Supplementary information:--

13.1.2	TABLE: measurement of power or energy dissipation in parts & components to waive SINGLE FAULT CONDITIONS in 4.7, 8.1 b), 8.7.2, and 13.2.2 relative to emission of flames, molten metal, or ignitable substances	N
--------	--	---

Power dissipated less than (W)..... :	15
---------------------------------------	----

Energy dissipated less than (J)..... :	900
--	-----

Part or component tested	Measured power dissipated (W)	Calculated energy dissipated (J)	SINGLE FAULT CONDITIONS waived (Yes/No)	Remarks

Supplementary information:

13.2	TABLE: SINGLE FAULT CONDITIONS in accordance with 13.2.2 to 13.2.13, inclusive	P
------	--	---

Clause No.	Description of SINGLE FAULT CONDITION	Results observed	HAZARDOUS SITUATION (Yes/No)
13.2.2	BATTERY POLARITY REVERSE	Pass	No

Supplementary information:

¹ Test with short-circuited capacitor not performed when motor provided with a capacitor complying with IEC 60252-1 and the ME EQUIPMENT not intended for unattended use including automatic or remote control. See Attachment # and appended Table 8.10.



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15.3	TABLE: Mechanical Strength tests ¹⁾			P
Clause	Name of Test	Test conditions	Observed results/Remarks	
15.3.2	Push Test	Force = 250 N ± 10 N for 5 s	No damage	
15.3.4.1	Drop Test	Free fall height (m) = 1	No damage	
15.3.6	Mould Stress Relief	7h in oven at temperature(°C)=70	No damage	
Supplementary information:				

15.4.6	TABLE: actuating parts of controls of ME EQUIPMENT – torque & axial pull tests					N
Rotating control under test	Gripping diameter “d” of control knob (mm) ¹	Torque from Table 30 (Nm)	Axial force applied (N)	Unacceptable RISK occurred Yes/No	Remarks	
Supplementary information: ¹ Gripping diameter (d) is the maximum width of a control knob regardless of its shape (e.g. control knob with pointer)						

15.5.1.2	TABLE: transformer short circuit test short-circuit applied at end of windings or at the first point that could be short circuited under SINGLE FAULT CONDITION						N
Primary voltage (most adverse value from 90 % to 110 % of RATED voltage)(V) ¹⁾							—
RATED input frequency (Hz).....							—
Winding tested	Class of insulation (A, B, E, F, or H)	Type of protective device (fuse, circuit breaker) /Ratings	Protective device operated Yes/No	Time to THERMAL STABILITY (when protective device did not operate)(Min)	Maximum allowed temp from Table 31 (°C)	Maximum winding temp measured (°C)	Ambient (°C)
Supplementary information:							
¹⁾ Loads on other windings between no load and their NORMAL USE load. Short-circuit applied at end of windings or at the first point that could be short circuited under SINGLE FAULT CONDITION.							



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15.5.1.3	TABLE: transformer overload test – conducted only when protective device under short-circuit test operated				N
Primary voltage, most adverse value between 90 % to 110 % of RATED voltage (V) ¹					--
RATED input frequency (Hz).....					--
Test current just below minimum current that would activate protective device & achieve THERMAL STABILITY under method a) (A).....					--
Test current based on Table 32 when protective device that operated under method a) is external to transformer, and it was shunted (A).....					--
Winding tested	Class of insulation (A, B, E, F, H)	Type of protective device used (fuse, circuit breaker)/Ratings	Maximum allowed temp from Table 31 (°C)	Maximum winding temp measured (°C)	Ambient (°C)

Supplementary information:

¹ Loads on other windings between no load and their NORMAL USE load.

Time durations: - IEC 60127-1 fuse: 30 min at current from Table 32.

Non IEC 60127-1 fuse: 30 min at the current based on characteristics supplied by fuse manufacturer, specifically, 30 min clearing-time current. When no 30 min clearing-time current data available, test current from Table 32 used until THERMAL STABILITY achieved.

- Other types of protective devices: until THERMAL STABILITY achieved at a current just below minimum current operating the protective device in a). This portion concluded at specified time or when a second protective device opened.

15.5.2	TABLE: Transformer dielectric strength after humidity preconditioning of 5.7					N
Transformer Model/Type/ Part No	Test voltage applied between	Test voltage, (V)	Test frequency (Hz)	Breakdown Yes/No	Deterioration Yes/No	
Supplementary information: Tests conducted under the conditions of 11.1, in ME EQUIPMENT or under simulated conditions on the bench. See Clause 15.5.2 for test parameters & other details						

16.6.1	TABLE: LEAKAGE CURRENTS in ME SYSTEM _ TOUCH CURRENT MEASUREMENTS				N
Specific area where TOUCH CURRENT measured (i.e., from or between parts of ME SYSTEM within PATIENT ENVIRONMENT)	Allowable TOUCH CURRENT in NORMAL CONDITION (μA)	Measured TOUCH CURRENT in NORMAL CONDITION (μA)	Allowable TOUCH CURRENT in event of interruption of PROTECTIVE EARTH CONDUCTOR, (μA)	Measured TOUCH CURRENT in event of interruption of PROTECTIVE EARTH CONDUCTOR, (μA)	
Supplementary information:					



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SP	TABLE: Additional or special tests conducted		N
Clause and Name of Test	Test type and condition	Observed results	
Supplementary information:			

Annex 1 Photo Documentation



Fig.1



Fig.2



Fig.3



Fig.4

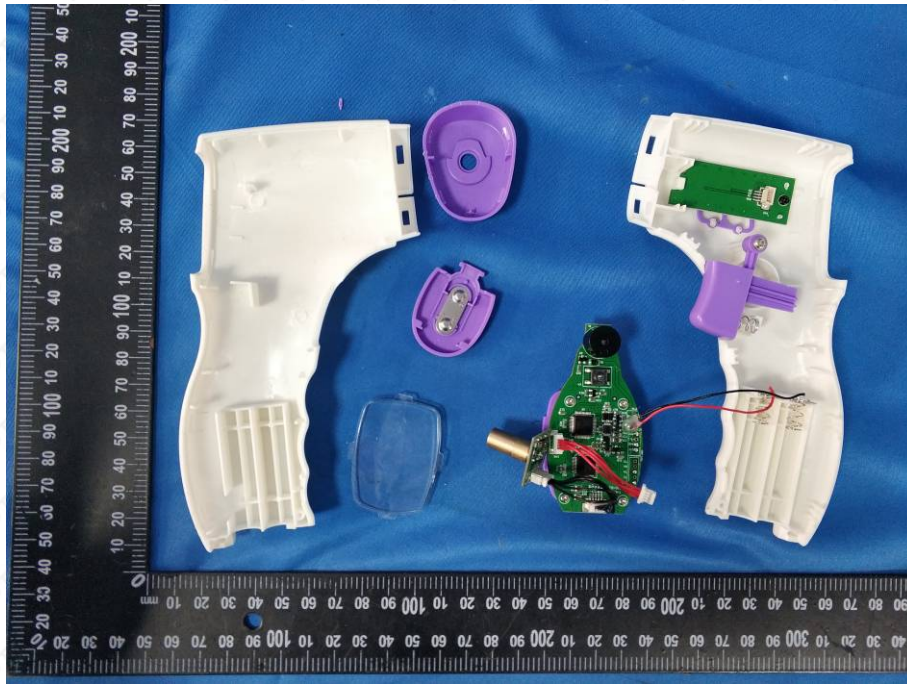


Fig.5

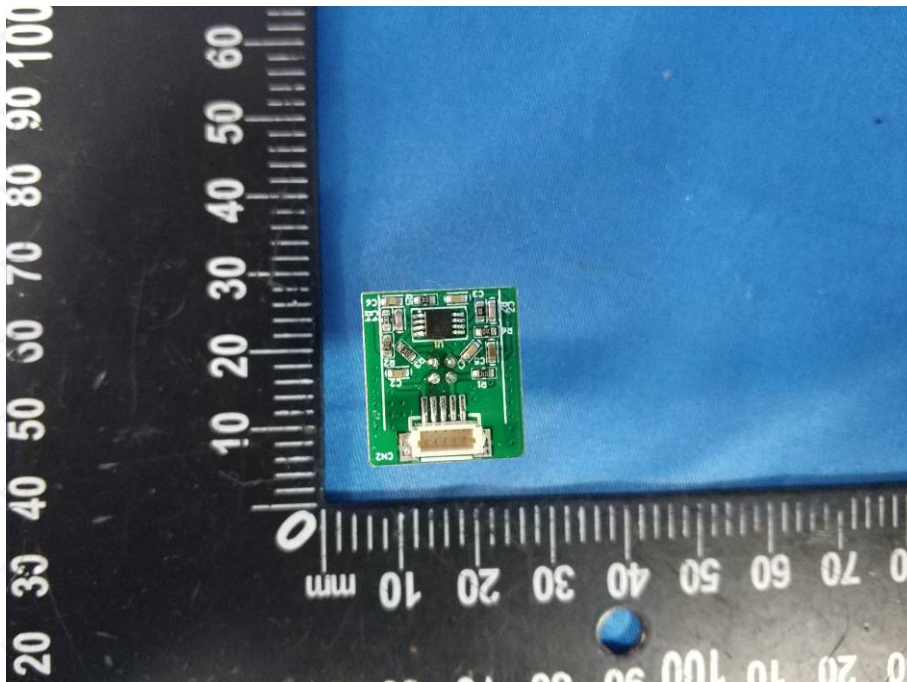


Fig.6

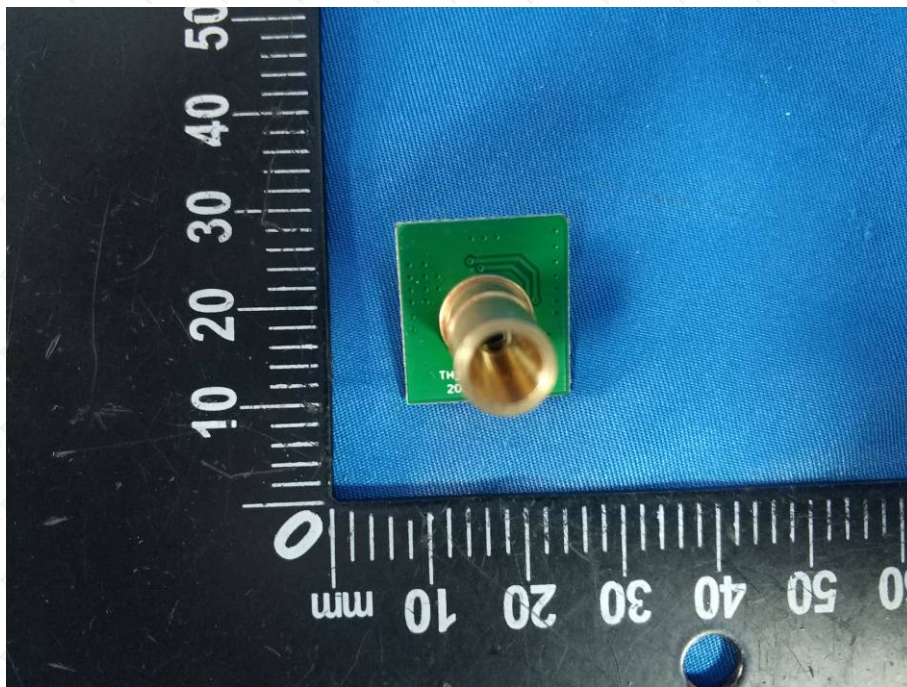


Fig.7

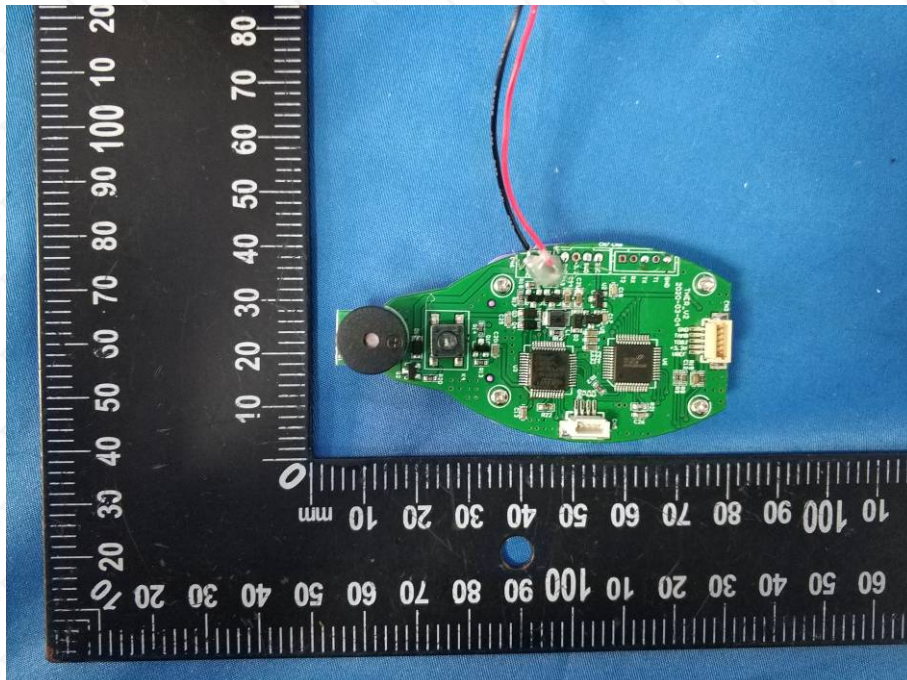


Fig.8

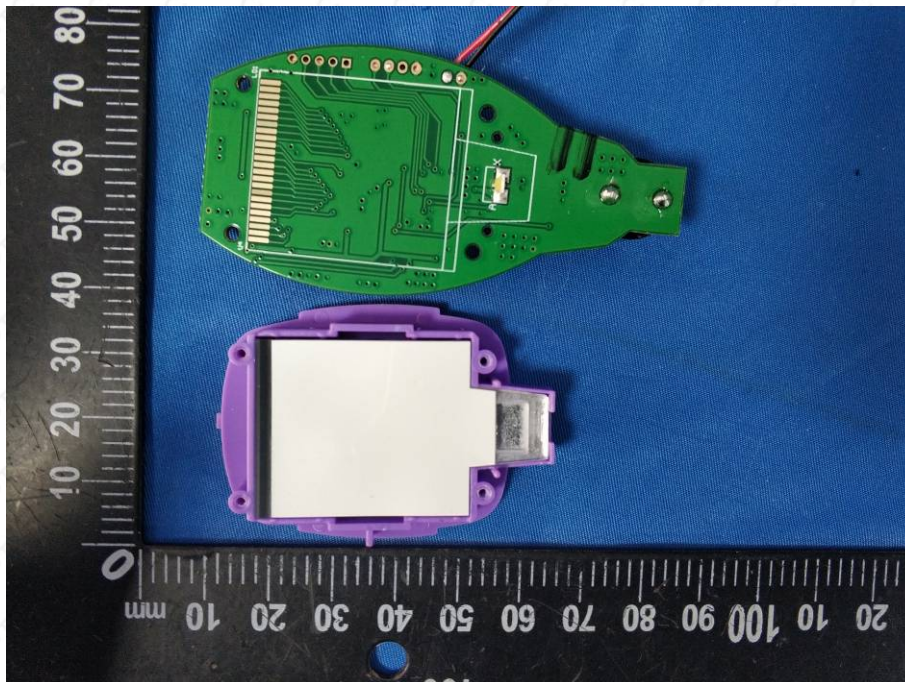


Fig.9

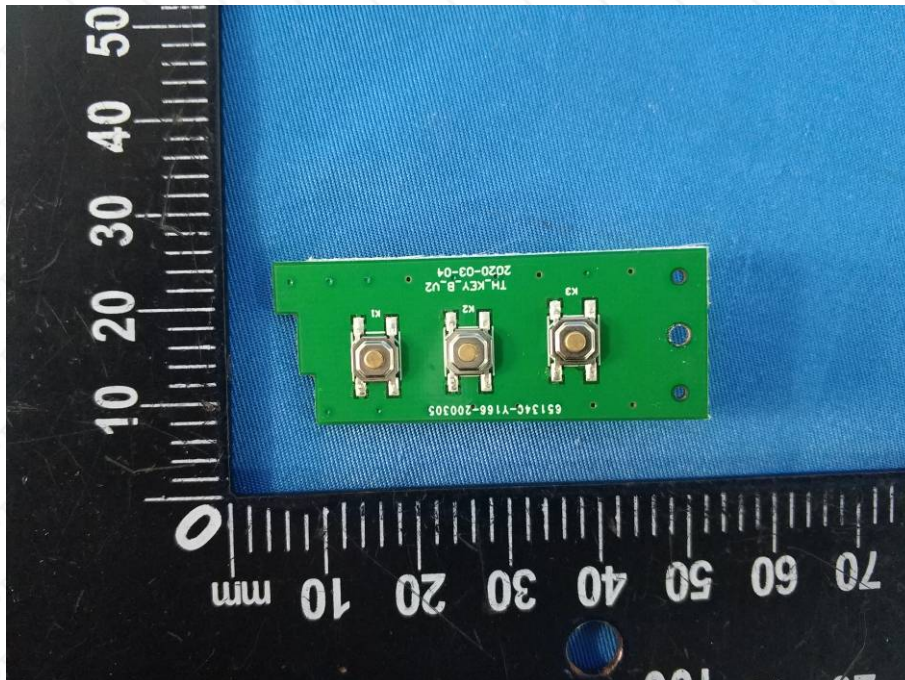


Fig.10

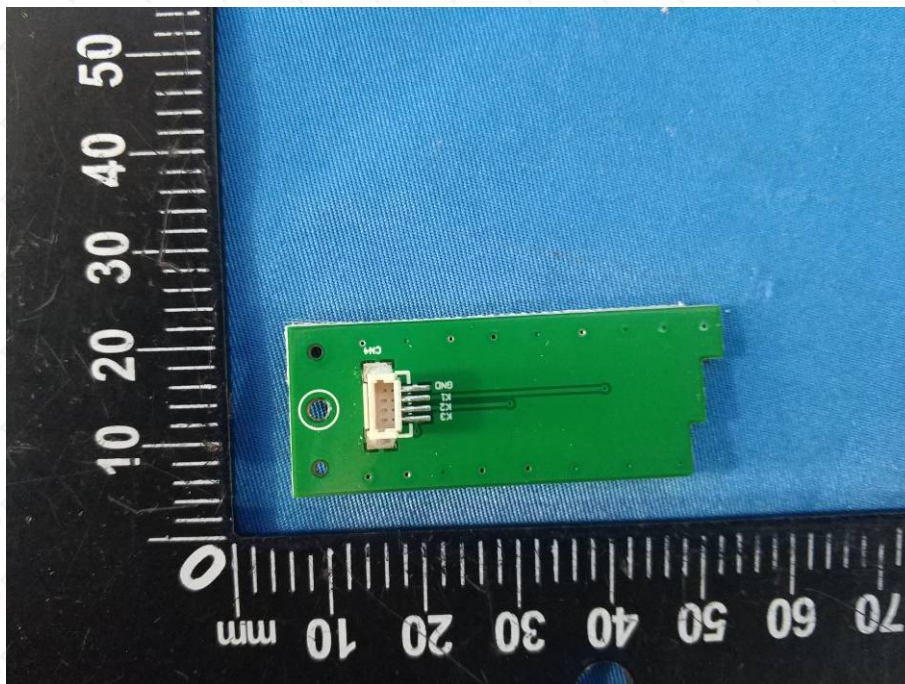


Fig.11

=====End of the report=====